

SIEMENS

SINUMERIK

MindSphere application Manage MyMachines - Installation in existing control environments

Application examples

Preface

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instructions

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Valid for control:
SINUMERIK 840D pl/ 840D sl/ 840DE sl
Software
Manage MyMachines, version 02.00.01.00

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

| |
|---|
|  DANGER |
|---|

| |
|--|
| indicates that death or severe personal injury will result if proper precautions are not taken. |
|--|

| |
|--|
|  WARNING |
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| |
|---|
| indicates that death or severe personal injury may result if proper precautions are not taken. |
|---|

| |
|--|
|  CAUTION |
|--|

| |
|--|
| indicates that minor personal injury can result if proper precautions are not taken. |
|--|

| |
|---------------|
| NOTICE |
|---------------|

| |
|--|
| indicates that property damage can result if proper precautions are not taken. |
|--|

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

| |
|--|
|  WARNING |
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| |
|--|
| Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed. |
|--|

Trademarks

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Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

Preface

SINUMERIK documentation

The SINUMERIK documentation is organized into the following categories:

- General documentation/catalogs
- User documentation
- Manufacturer/service documentation

Additional information

You can find information on the following topics at the following address (<https://support.industry.siemens.com/cs/de/en/view/108464614>):

- Ordering documentation/overview of documentation
- Additional links to download documents
- Using documentation online (find and search in manuals/information)

If you have any questions regarding the technical documentation (e.g. suggestions, corrections), please send an e-mail to the following address (<mailto:docu.motioncontrol@siemens.com>).

mySupport/Documentation

At the following address (<https://support.industry.siemens.com/My/ww/en/documentation>), you can find information on how to create your own individual documentation based on Siemens' content, and adapt it for your own machine documentation.

Training

At the following address (<http://www.siemens.com/sitrain>), you can find information about SITRAIN (Siemens training on products, systems and solutions for automation and drives).

FAQs

You can find Frequently Asked Questions in the Service&Support pages under Product Support (<https://support.industry.siemens.com/cs/de/en/ps/faq>).

SINUMERIK

You can find information about SINUMERIK at the following address (<http://www.siemens.com/sinumerik>).

Target group

This publication is intended for:

- Project engineers
- Technologists (from machine manufacturers)
- Commissioning engineers (systems/machines)
- Programmers
- Users

Benefits

The function manual describes the functions so that the target group knows them and can select them. It provides the target group with the information required to implement the functions.

Standard scope

This documentation describes the functionality of the standard scope. Extensions or changes made by the machine tool manufacturer are documented by the machine tool manufacturer.

Other functions not described in this documentation might be executable in the control. This does not, however, represent an obligation to supply such functions with a new control or when servicing.

Further, for the sake of simplicity, this documentation does not contain all detailed information about all types of the product and cannot cover every conceivable case of installation, operation or maintenance.

Note regarding the General Data Protection Regulation

Siemens respects the principles of data privacy, in particular the data minimization rules (privacy by design). This means the following for this product:

The product does not process or store any person-related data, only technical function data (e.g. time stamps). If the user links this data with other data (e.g. shift schedules) or if he/she stores person-related data on the same data medium (e.g. hard disk), thus personalizing this data, he/she has to ensure compliance with the applicable data protection stipulations.

Technical Support

Country-specific telephone numbers for technical support are provided on the Internet at the following address (<https://support.industry.siemens.com/sc/ww/en/sc/2090>) in the "Contact" area.

If you have any technical questions, use the online form in the "Support Request" area.


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Fundamental safety instructions

1.1 General safety instructions

| |
|---|
|  WARNING |
| Danger to life if the safety instructions and residual risks are not observed |
| If the safety instructions and residual risks in the associated hardware documentation are not observed, accidents involving severe injuries or death can occur. |
| <ul style="list-style-type: none">• Observe the safety instructions given in the hardware documentation.• Consider the residual risks for the risk evaluation. |

| |
|---|
|  WARNING |
| Malfunctions of the machine as a result of incorrect or changed parameter settings |
| As a result of incorrect or changed parameterization, machines can malfunction, which in turn can lead to injuries or death. |
| <ul style="list-style-type: none">• Protect the parameterization against unauthorized access.• Handle possible malfunctions by taking suitable measures, e.g. emergency stop or emergency off. |

1.2 Warranty and liability for application examples

Application examples are not binding and do not claim to be complete regarding configuration, equipment or any eventuality which may arise. Application examples do not represent specific customer solutions, but are only intended to provide support for typical tasks.

As the user you yourself are responsible for ensuring that the products described are operated correctly. Application examples do not relieve you of your responsibility for safe handling when using, installing, operating and maintaining the equipment.

1.3 Security information

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, systems, machines and networks.

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For additional information on industrial security measures that may be implemented, please visit

<https://www.siemens.com/industrialsecurity> (<https://www.siemens.com/industrialsecurity>).

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customer's exposure to cyber threats.

To stay informed about product updates, subscribe to the Siemens Industrial Security RSS Feed under

<https://www.siemens.com/industrialsecurity> (<https://new.siemens.com/global/en/products/services/cert.html#Subscriptions>).

Further information is provided on the Internet:

Industrial Security Configuration Manual (<https://support.industry.siemens.com/cs/ww/en/view/108862708>)

WARNING

Unsafe operating states resulting from software manipulation

Software manipulations, e.g. viruses, Trojans, or worms, can cause unsafe operating states in your system that may lead to death, serious injury, and property damage.

- Keep the software up to date.
- Incorporate the automation and drive components into a holistic, state-of-the-art industrial security concept for the installation or machine.
- Make sure that you include all installed products into the holistic industrial security concept.
- Protect files stored on exchangeable storage media from malicious software by with suitable protection measures, e.g. virus scanners.
- On completion of commissioning, check all security-related settings.
- Protect the drive against unauthorized changes by activating the "Know-how protection" converter function.

Introduction

2.1 Overview

This document provides information on how you connect existing control environments with the "Manage MyMachines" application.

- SINUMERIK control with HMI-Advanced - Setting the proxy (Page 15)
- SINUMERIK control with SINUMERIK Operate (Page 23)
- Connecting the SINUMERIK control system with MindSphere (Page 26)
- SIMATIC IoT2040 (Page 27)
- Commissioning of 3rdPartyController/ FANUC/ MTConnect (Page 88)

2.2 System requirements

If you want to connect "Manage MyMachine" to an existing control environment, carefully note the following requirements.

Requirement

To connect to MindSphere, you need a new version of the SINUMERIK Integrate Client. Install and configure the client subsequently.

Note

Windows XP

Windows XP and older versions of Windows do not support the TLS1.2 encryption protocol for secure data transmission that is necessary for a connection to MindSphere.

Hardware and operating software

The following procedure is provided with the following components by way of example:

Table 2-1 SINUMERIK 840D pl

| Operating software version | SINUMERIK Integrate Client software version | Hardware version | Operating system |
|-----------------------------|---|-----------------------|----------------------|
| HMI-Advanced V07.06.02.05 | V4.12.0.21 | PCU 50.3B | WinXP SP3 |
| | | PCU Base 8.6 | |
| HMI-Advanced V07.06 | V4.12.0.21 | PCU 50.1 | |
| | | PCU 50.3B | |
| HMI-Advanced V06.04 | V4.12.0.21 | PCU 50.1 | |
| | | PCU 50.3B | |
| HMI-Advanced V06.04.28.00 | V4.12.0.21 | PCU 50.2 with 566 MHz | WinNT 4.0 |
| | | PCU Base 7.3.5 | |
| SINUMERIK Operate V2.7.3.10 | V4.12.0.21 | PCU 50.3 | WinXP as of V8.6 SP3 |
| | | PCU 50.5 | WinXP as of V1.3 |

Requirements for MTConnect and Fanuc

The following requirements must be fulfilled for installation:

- ePS client
- .NET 4.0 or a higher version
- Visual C++ (redistributable for Visual Studio 2015 or a higher version)
- Windows update to the latest version

Security instructions

NOTICE**Security standards for SINUMERIK control systems connected to MindSphere**

The connection of SINUMERIK controls to MindSphere via TLS 1.2 /https meets the highest security standards.

SINUMERIK versions that do not meet these standards are not part of the product. For these versions, additional security measures must be taken.

You are responsible for preventing unauthorized access to your plants, systems, machines, and networks. Systems, machines and components should only be connected to the company's network or the Internet if and to the extent necessary and with appropriate security measures (e.g. use of firewalls and network segmentation) in place.

NOTICE**Data misuse due to an unprotected Internet connection**

An unrestricted Internet connection can lead to data misuse.

Before establishing a network connection, ensure that your PC is exclusively connected to the Internet via a secure connection. Pay attention to the security-relevant notes.

Further information about communications security can be found in the Configuration Manual: Industry Security (<https://support.industry.siemens.com/cs/ww/en/view/108862708>).

Note**Operating PC security**

The necessary security measures (e.g. virus scanner, firewalls, OS patching, etc.) must be implemented on the PCs that are used for visualization and configuration of Manage MyMachines with the machine operator or end customer.

Further information about PCs in the industrial environment can be found in the Configuration Manual: Industry Security (<https://support.industry.siemens.com/cs/ww/en/view/108862708>).

Note**SINUMERIK control system security**

The necessary security measures (e.g. virus scanner, firewalls, OS patching, etc.) must be implemented on the PCUs/IPCUs.

Further information about communications security can be found in the Configuration Manual: Industry Security (<https://support.industry.siemens.com/cs/ww/en/view/108862708>).

Software

The connection is via the integrated SINUMERIK Integrate Client.

Always use the latest version.

Note

Parallel operation with SINUMERIK Integrate applications

Parallel operation with SINUMERIK Integrate applications is not possible.

Delivery form

The SINUMERIK Integrate Client, the latest updates and further information on the applications and products are stored on PridaNet, from where they can be directly downloaded.

- OR -

You can contact your machine manufacturer.

- OR -

You can contact the Siemens Service & Support.

Further information

Further information about SINUMERIK Integrate can be found in the Commissioning Manual SINUMERIK Integrate MMP, MMT, AMC, AMP, AMM/E, AMD

More information

When connecting SINUMERIK controls that are not of the current generation, special attention must be paid to security requirements.

The security requirements of MindSphere according to the state of the art must be considered for such controls and ensured with further measures and network components within the local IT environment.

- It must be ensured that the communication between the factory network and MindSphere meets the current security standards, e.g. TLS 1.2.
- It must be ensured that unauthorized access to the control in the company network / factory network environment and attacks on the firewall in front of the control are not possible.
- It must be ensured that communication inside the factory network environment cannot be attacked.

The guidelines of the customer's IT department must be followed.

Installation/configuration

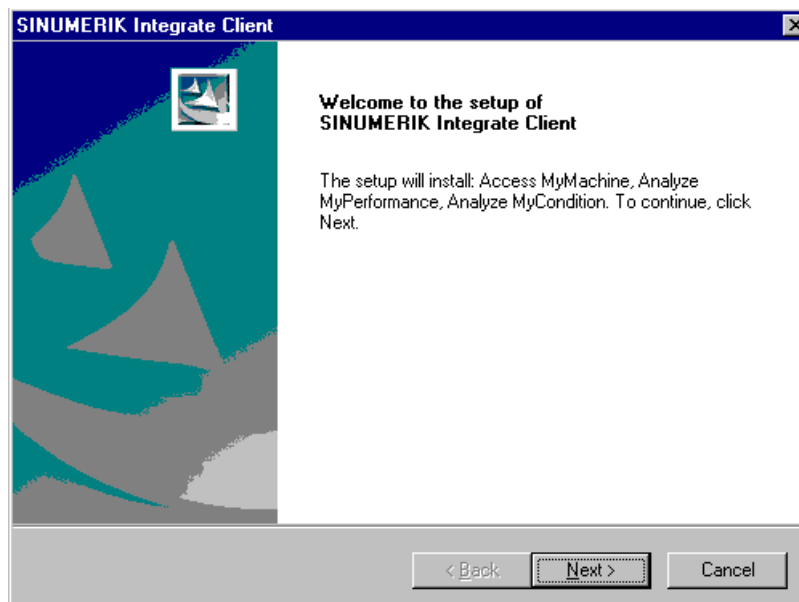
3.1 SINUMERIK control with HMI-Advanced - Setting the proxy

Requirement

To establish a connection to MindSphere, TLS 1.2 Support must be activated.
The description can be found in the following manual: SINUMERIK Integrate Installation Manual

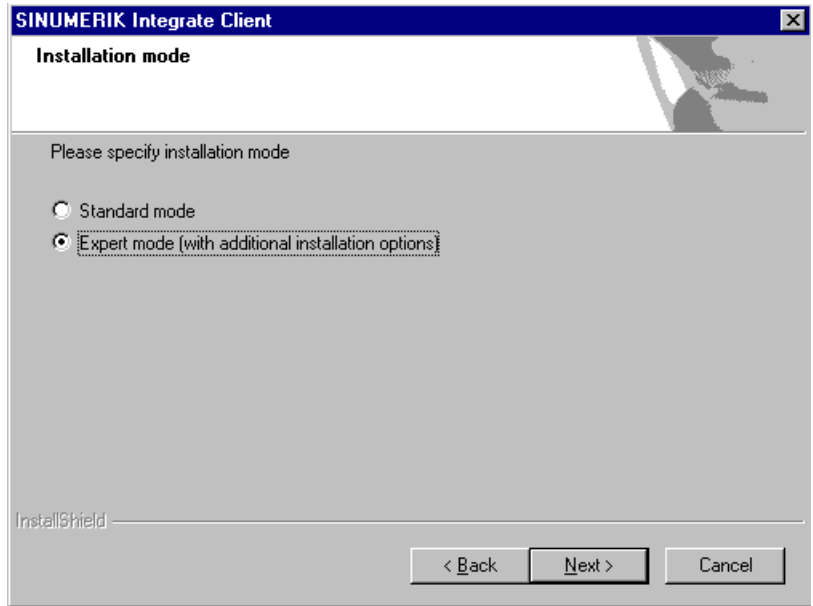
Procedure

1. Start the SINUMERIK control system in the Windows service mode.
2. Open the installation directory.
3. Start the "setup.exe" setup file by double-clicking.
 - If you have not installed the appropriate Internet Explorer, a message will appear indicating this, e.g. "The program requires Internet Explorer 6 or higher". Installation is canceled and you must install the appropriate Internet Explorer first. Then restart the client installation.
4. The welcome dialog box opens.
The installation language is English.
Click "Next >" to start the installation.

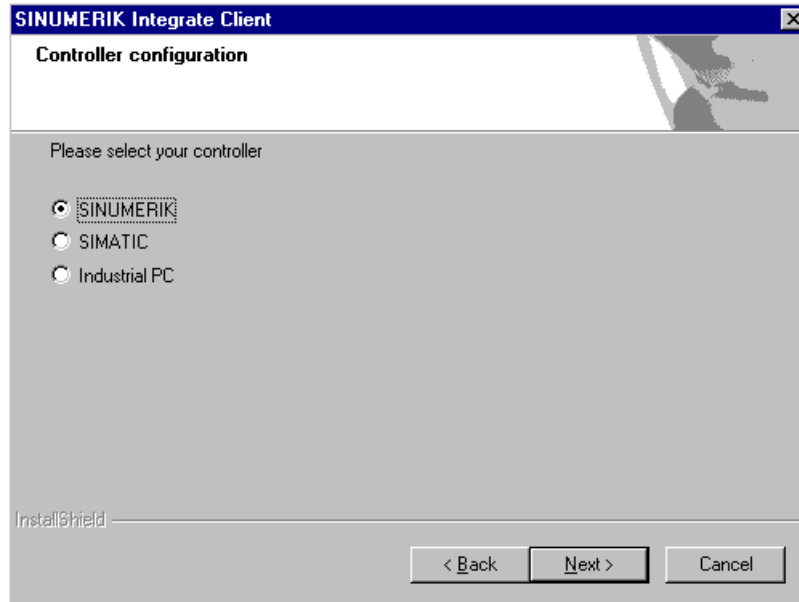


3.1 SINUMERIK control with HMI-Advanced - Setting the proxy

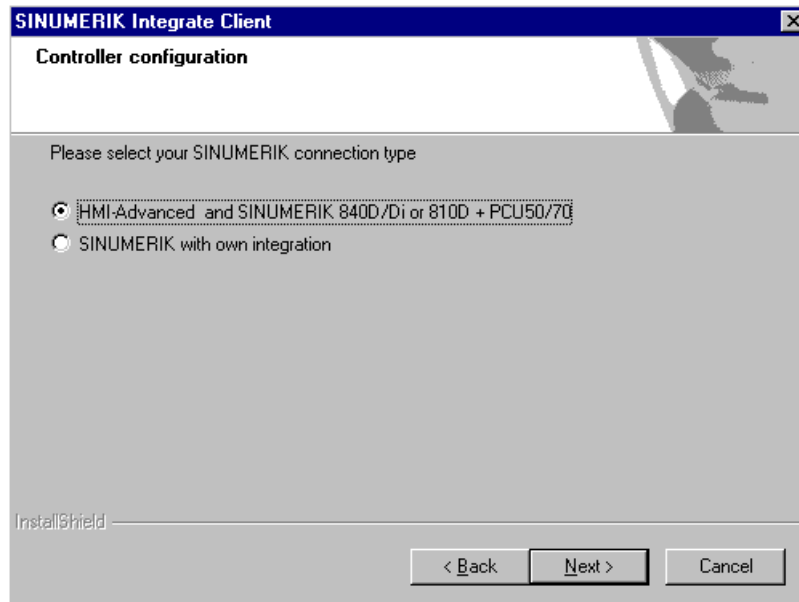
- 5. The "License Agreement" window opens.
Read the license agreement.
 - Click "Print" if you want to print out the terms.
 - Then activate the "I accept the terms of the license agreement" checkbox and click "Next >".
 - OR -
 - Click "< Back" to return to the previous window.
- 6. The "Installation mode" window opens.
 - Select the "Expert mode (with additional installation options)" checkbox.
 - Click "Next >".



7. The "Controller configuration" window opens.
 - Select, for example, the "SINUMERIK" option button.
 - Click "Next >".

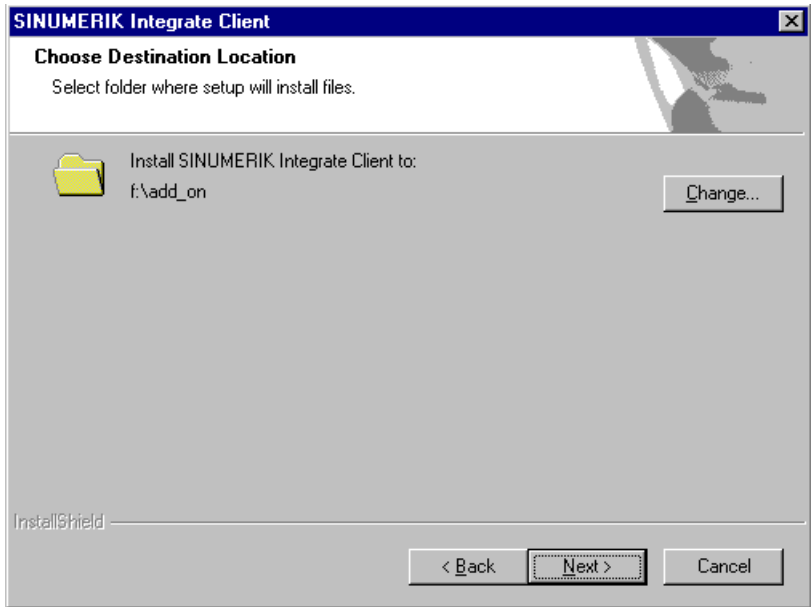


8. The SINUMERIK connection types are displayed in the "Controller configuration" window.
 - Select the option button "HMI-Advanced and SINUMERIK 840D/Di or 810D + PCU50/70".
 - Click "Next >".

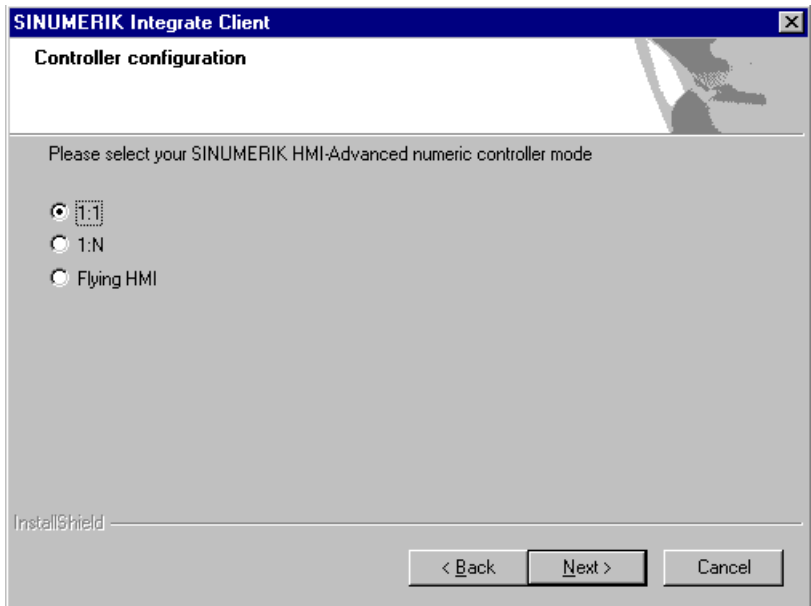


3.1 SINUMERIK control with HMI-Advanced - Setting the proxy

- 9. The "Choose Destination Location" window opens and the installation directory is displayed.
 - Click "Next >".
 - OR -
 - Click "Change..." to change the directory.

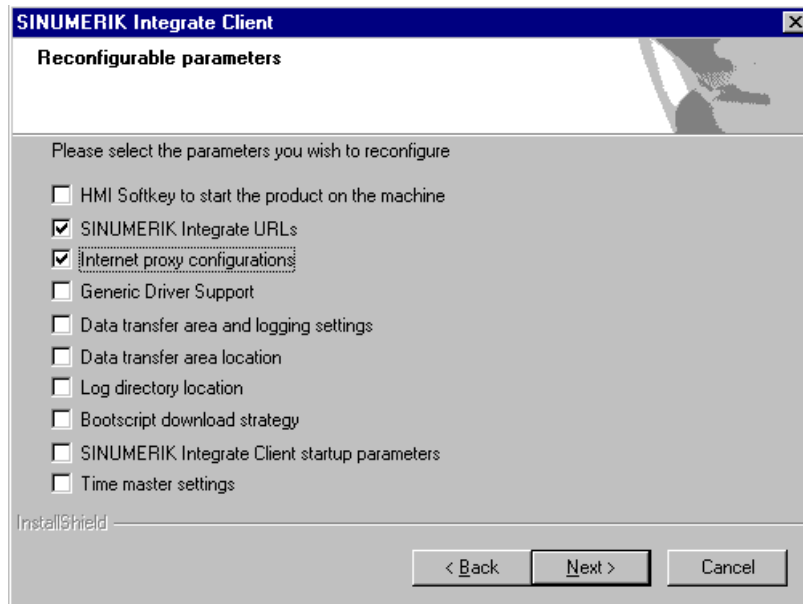


- 10. The "Controller configuration" window opens.
 - Select the option button for connection "1:1".
 - Then click "Next >".



11. The "Reconfigurable parameters" window opens.

- Select the "SINUMERIK Integrate URLs" and "Internet proxy configurations" check boxes.
- Click "Next >".

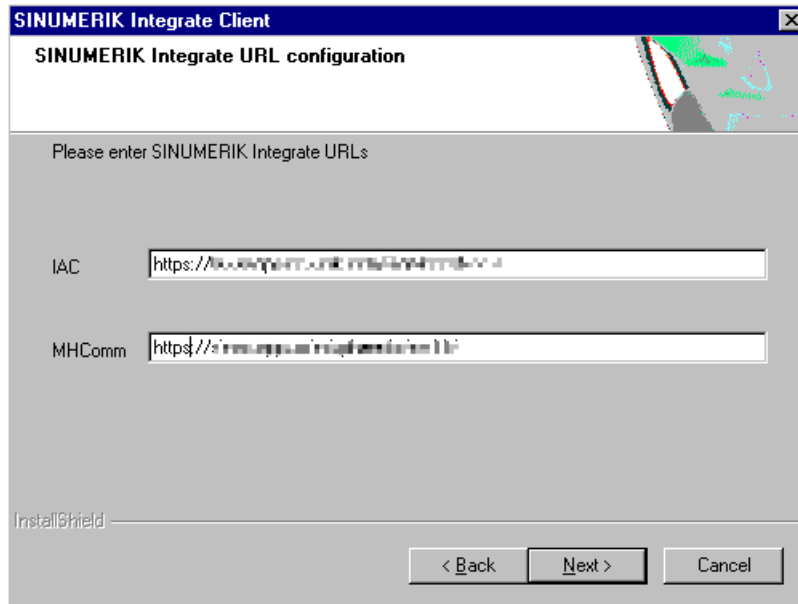


3.1 SINUMERIK control with HMI-Advanced - Setting the proxy

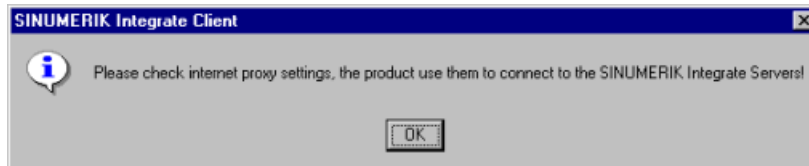
12. The "SINUMERIK Integrate URL configuration" window opens.
The proxy server is required to connect the control with MindSphere.
Enter the following web server URL depending on which MindSphere system you are connected with:

- MindSphere V3 Livesystem (<https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
- MindSphere Alibaba (<https://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)

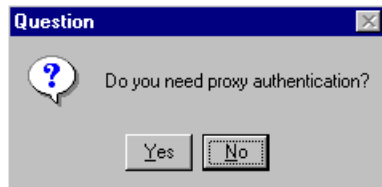
Click "Next >".



13. The following message is displayed.
Click "OK" to adapt the proxy server.

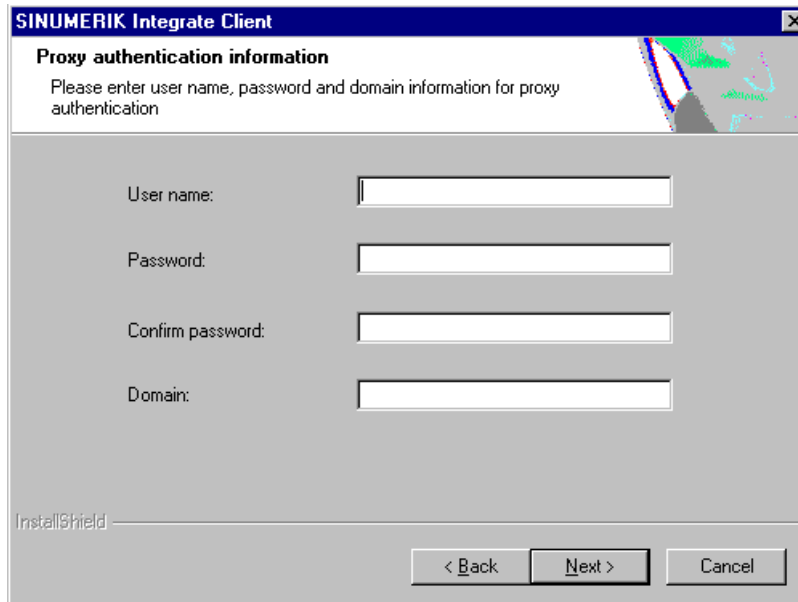


14. If authentication is required for the proxy, click "Yes".



15. Enter the data in the input fields.

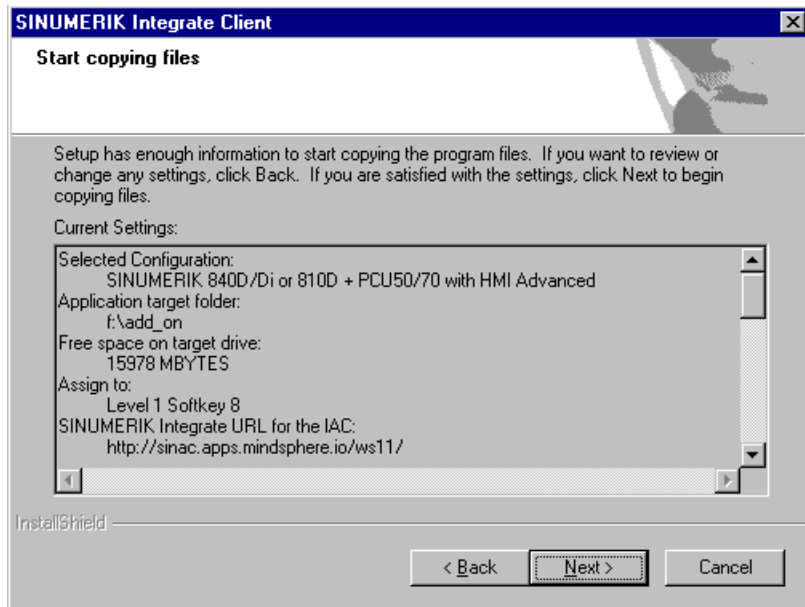
- User name:
- Password:
- Confirm password:
- Domain:
- Click "Next >".



The screenshot shows a dialog box titled "SINUMERIK Integrate Client" with a close button (X) in the top right corner. The main heading is "Proxy authentication information". Below the heading, there is a text instruction: "Please enter user name, password and domain information for proxy authentication". The dialog contains four input fields, each with a label to its left: "User name:", "Password:", "Confirm password:", and "Domain:". At the bottom left, there is a small logo for "InstallShield". At the bottom right, there are three buttons: "< Back", "Next >", and "Cancel".

3.1 SINUMERIK control with HMI-Advanced - Setting the proxy

- 16. The "Start copying files" window opens and the settings made are displayed.
 - Click "Next >" to copy the data to the SINUMERIK control.



- 17. You are prompted to restart the system after the installation has been completed. To do this, click "OK".

3.2 SINUMERIK control with SINUMERIK Operate

The SINUMERIK Operate operating software is delivered together with the SINUMERIK Integrate Client software.

An update is not possible.

Note

Transferring SINUMERIK data on the MindSphere platform

The following steps allow you to transfer

the SINUMERIK data to the MindSphere platform. Processes in which software scripts are loaded to the SINUMERIK control are performed automatically, especially by input and confirmation of the web service URL.

Requirement

SINUMERIK Integrate has been enabled for use.

Integrate client with Windows XP/PCU

Ensure that the drive being used has sufficient storage space.

If this is not the case because drive C:\ has a limited size, then proceed as follows.

1. Carefully ensure that SINUMERIK Operate has not been started.
2. Open file "epsconfig.user.xml" under <SINUMERIKInstallDir>\user\sinumerik\hmi\cfg.
3. In all entries, replace "C:\" by "F:\".
With this step, you shift the directories for the temporary files to drive "F:\".

Procedure

1. The "Settings" window is open.
Press the "URLs>" softkey.
2. Press the "Edit" softkey and select the following settings:
 - Directory: Select the "User" entry in the "Directory" drop-down list.
 - Display home page: Select the "Overwrite here" check box.
 - RenderService: Select the "Overwrite here" check box.
 - Web service URL: Select the "Overwrite here" check box.
 - Enter the following Web service URL depending on which MindSphere system you are connected with:
MindSphere V3 Livesystem (<https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
MindSphere Alibaba (<https://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)
 - Enter the required value in the "Transmit timeout ms" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.
 - Enter the required value in the "Timeout on receive in ms" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.

The screenshot shows a settings window with the following fields and options:

- Directories: User (selected in a dropdown menu)
- Display home page: Overwrite here
- RenderService: Overwrite here
- URL Web service: Overwrite here
http://wslncr.apps.mindsphere.io/wsl11
- Transmit timeout ms: 20 Overwrite here
- Timeout on receive in ms: 20 Overwrite here

3. Press the "OK" softkey.
A syntax check is performed and the access data is saved.
4. To establish a connection from the customer network, you must adapt the proxy settings.
 - Click on "Proxys>".
The saved settings are displayed.

5. Press the "Edit" softkey and select the following settings:
 - Select the "Use fix proxy" check box.
 - Enter your proxies in the "Proxy 1" to "Proxy 3" input fields.
 - Select the "Overwrite here" check box even if you only enter one proxy, to apply the new entry.
 - Press the "OK" softkey to save the settings.

Directories: **User**

Use system proxy settings Overwrite here

Automatic Overwrite here

Use proxy script Overwrite here

URL (proxy script)

Use fix proxy Overwrite here

Proxy 1: sq4.ocimaws.net:3128

Proxy 2:

Proxy 3:

Direct Overwrite here

6. If an authentication is required for the proxy, press the "Authorization" softkey.
 - Activate the "Overwrite here" check box to apply the new entry.
 - Enter the user data in the "Domain", "User name" and "Password" input fields.
 - Press the "OK" softkey to save the settings.

Directories: **User**

Overwrite here

Domain:

User name: mtaproxy

Password:

Workstation:

Overwrite here

7. Restart the control so that the access data can take effect.

3.3 Connecting the SINUMERIK control system with MindSphere

The activation of SINUMERIK Integrate, the setting up of the URL/proxy and the restart creates the "boot_job" folder in the /var/tmp/ directory. If the directory is not set up, create it manually.

There are two ways to copy the "onboard.key" to the SINUMERIK control:

- Via the user interface of the operating software
- With the aid of WinSCP

Requirement

The onboard key has been generated

The "boot_job" folder is created on the control at one of the following paths:

- Linux (SINUMERIK 840/828): /var/tmp/boot_job
- Win7 PCU 50: C:\temp\boot_job
- WinXP PCU 50: F:\tmp\boot_job

Procedure

1. Start the operating software on the control in service mode.
2. Insert the USB flash drive with the "onboard.key" file into the PCU.
The USB flash drive is shown in the directory tree.
3. Copy the "onboard.key" file, for example, to the following directory: C:\temp\boot_job.
4. After connection, the "onboard.key" file is deleted and the "cert.key" file is created.
In the Manage MyMachine Dashboard, the SINUMERIK control (machine) is shown online.

3.4 SIMATIC IoT2040

Overview

This chapter provides information on how to use SIMATIC IoT2040 to install a proxy.

With IoT2040, you connect SINUMERIK machines that do not support TLS 1.2 with MindSphere.

TLS 1.2 is required for the connection to IoT2040.

Hardware setup

SIMATIC IoT2040 (6ES7647-0AA00-1YA2) is used to setup this configuration.

Products (<https://mall.industry.siemens.com/mall/de/WW/Catalog/Products/10321262>)

To understand additional preconditions that are required, read the following Chapter: System requirements (Page 12), paragraph "SIMATIC IoT2040".

3.4.1 SIMATIC IoT2000 SD card example image on IoT2040

Procedure

Download the SIMATIC IoT2000 SD card example image from the following path:

SD card example image (<https://support.industry.siemens.com/cs/document/109741799/simatic-iot2000-sd-card-example-image?dti=0&lc=en-WWW>)

- OR -

From the .zip file:

Image Zip example (https://support.industry.siemens.com/cs/attachments/109741799/Example_Image_V2.2.0.zip)

Roadkil's Disk Image

1. Use the "Roadkil's Disk Image" to install the image.
Download the standalone version under the following path:
Roadkil (<http://www.roadkil.net/program.php/P12/Disk%20Image>)

Note**Erasing all drives**

To avoid malfunctions, erase all existing drives on the SD card before you start.

2. Select the "Write Image" tab.

3. Select "Physical Disk" so that the image can be written to it.

Note

Selection of the physical disk

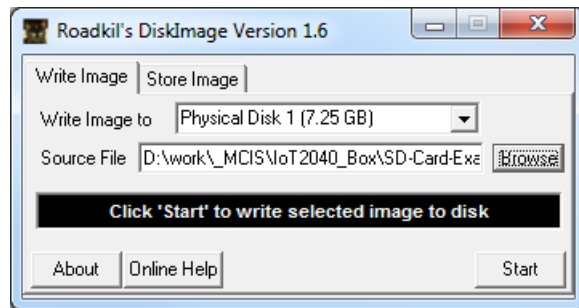
Ensure that the SD card is selected.

4. Select the "example-V2.2.0.wic" image file.
5. Click "Start".

Note

Preparing the SD card

Erase all existing drives on the SD card before you start.



dd

| Parameter | Description |
|------------|--------------------------------------|
| if | Input file |
| of | Output disk/drives |
| bs | Blocked space (10 MB is recommended) |
| --progress | Shows the progress |

Procedure

1. Use "dd" to install the image.
Download "dd" under the following path:
dd (<http://www.chrysocome.net/dd>)
- OR -
From the zip. file:
dd zip (<http://www.chrysocome.net/downloads/dd-0.6beta3.zip>
[//XmlEditor.InternalXmlClipboard:0b34d906-6791-2de3-57fd-5a19fdca7b37](https://XmlEditor.InternalXmlClipboard:0b34d906-6791-2de3-57fd-5a19fdca7b37))

Note**Erasing all drives**

To avoid malfunctions, erase all existing drives on the SD card before you start.

2. Execute the following command, for example.
Note: Run the following lines as a command:
dd if=D:\temp\example-V2.2.0.wic of=\\?\Device
\Harddisk1\Partition0 bs=10M --progress

Windows computer

1. Open Windows "CMD" as administrator.
2. Open the directory in which "dd.exe" is stored.
3. Write "dd --list".
A list of all mounted drives is displayed.
4. Search for the correct drive that you want to use. Observe the displayed warning.
5. Download the image file and the target drive to the "dd tool".
The procedure takes approximately 3-5 minutes.
The success is displayed.
6. Next step: Output

```
dd --list
rawwrite dd for windows version 0.6beta3.
Written by John Newbigin <jn@it.swin.edu.au>
This program is covered by terms of the GPL Version 2.
Win32 Available Volume Information
\\.\Volume{7994290d-4b77-11e2-b265-c01885b5e329}\
  link to \\?\Device\HarddiskVolume2
  fixed media
  Not mounted
\\.\Volume{afccbe56-4bb9-11e2-8a23-2cd444b4b548}\
  link to \\?\Device\HarddiskVolume1
  fixed media
  Mounted on \\.\c:
\\.\Volume{049b1544-4b77-11e2-a26b-806e6f6e6963}\
```

```
link to \\?\Device\HarddiskVolume3
fixed media
Mounted on \\.\d:
\\.\Volume{66f507b7-c527-11e7-8975-005056c00008}\
link to \\?\Device\HarddiskVolume7
removeable media
Mounted on \\.\f:
\\.\Volume{049b1547-4b77-11e2-a26b-806e6f6e6963}\
link to \\?\Device\CdRom0
CD-ROM
Mounted on \\.\e:
NT Block Device Objects
  \\?\Device\CdRom0
    size is 2147483647 bytes
  \\?\Device\Harddisk0\Partition0
    link to \\?\Device\Harddisk0\DR0
    Fixed hard disk media. Block size = 512
    size is 500107862016 bytes
  \\?\Device\Harddisk0\Partition1
    link to \\?\Device\HarddiskVolume1
  \\?\Device\Harddisk0\Partition2
    link to \\?\Device\HarddiskVolume2
  \\?\Device\Harddisk0\Partition3
    link to \\?\Device\HarddiskVolume3
  \\?\Device\Harddisk1\Partition0
    link to \\?\Device\Harddisk1\DR4
    Removable media other than floppy. Block size = 512
    size is 7780433920 bytes
  \\?\Device\Harddisk1\Partition1
    link to \\?\Device\HarddiskVolume7
    Removable media other than floppy. Block size = 512
    size is 7780433920 bytes
Virtual input devices
  /dev/zero          (null data)
  /dev/random        (pseudo-random data)
  -                  (standard input)
Virtual output devices
  -                  (standard output)
  /dev/null          (discard the data)
```

- Next step: Command
Note: run the following lines as a command:

```
dd if=D:\temp\example-V2.2.0.wic of=\\?\Device  
\Harddisk1\Partition0 bs=10M --progress
```

Error correction when writing the image to the SD card

If you expect problems when writing the image to the SD card:

- Disconnect the Internet connection.
- Stop the antivirus software.

A local security regulation can also hinder the execution of disk tools.

- Attempt to write the image with a computer to the SD card with less restrictive security regulations.

3.4.2 Infrastructure

Overview

This chapter provides notes and tips for the configuration of the IoT2040 in your network. The Linux installation is largely identical. But some specific topics for the associated Yocto image must be observed.

Default network configuration

The configuration for installation of the "default image" is shown below.

The standard network configuration of IoT2000 is:

- X1 P1 LAN (eth0)
 - DHCP: no
 - IP: 192.168.200.1
 - Subnet mask: 255.255.255.0
- X2 P1 LAN (eth1)
 - DHCP: yes

The network configuration is stored at: **/etc/network/interfaces**

```
# /etc/network/interfaces -- configuration file for ifup(8),  
ifdown(8)  
# The loopback interface  
auto lo  
iface lo inet loopback  
# Wired interfaces  
auto eth0
```

3.4 SIMATIC IoT2040

```
iface eth0 inet static
    address 192.168.200.1
    netmask 255.255.255.0
auto eth1
iface eth1 inet dhcp
```

Observe the following items for the first access to IoT2040:

- Port "X1 P1" is configured with the fixed IP address 192.168.200.1
 - For access from this port, set your IP address in the range 92.168.200.2 - 192.168.0.254
- Port "X2 P1" is configured as DHCP
 - For access from this port, interconnect to a network with DHCP server.
 - You must know the IP address of your IoT2040.

Changing the network configuration

Change the "# Wired interfaces" section to "/etc/network/interfaces":

Configure DHCP at a port, e.g. X2 P1 LAN (eth1)

```
auto eth1
iface eth1 inet dhcp
```

Configure a static (fixed) IP at a port, e.g. X1 P1 LAN (eth0)

```
auto eth0
iface eth0 inet static
    address 192.168.200.1
    netmask 255.255.255.0
    gateway 192.168.200.252
```

The "gateway" parameter is optional.

Note

Problems with the network configuration

- Do not configure both network ports as DHCP!
 - Do not set both network ports as "default" gateways!
 - If there are any problems with the network configuration, try configuring both network ports as static IP addresses!
 - If the network problems cannot be rectified, contact your local network administrator.
-

Connecting IoT2040

You connect IoT2040 to X1 P1 either with fixed IP address or with DHCP.

X1 P1 with a fixed IP address

The default IP address at port "X1 P1" is "192.168.200.1".

- Connect the computer directly to this port using an Ethernet cable.
- Set your local IP address in the same subnet, e.g. "192.168.200.2".
- Connect IoT2000 with the default data.

Connecting X2 P1 with DHCP

Port "X2 P1" of the IoT2040 is configured for DHCP.

- Connect IoT2040 with a DHCP router that provides an IP address. This IP address must be known in order to connect IoT2040.
- Connect IoT2000 with the default data.

User name and password

User name and password are preset:

- User name: root
- Password: iot2000

Set the proxy connection

If you require a proxy server for the Internet connection, proceed as described in the next sections. For example, the Internet connection is required to download the packages required for the following steps.

You have two options for adding a proxy connection:

- Temporary, the connection is valid until the next start
- Permanent, the connection is retained permanently

The following example is used in the following sections:

Example:

Proxy: 123.124.125.126

Proxy port: 4321

For the implementation in your network, use the current data for your company.

Note

Apache Webserver

- The Apache Webserver does not accept the settings.
 - You must also add the proxy connection to the Apache configuration.
-

Temporary proxy connection

The proxy connection is temporary. The connection is valid until the next start or reboot.

The example data is used for the following commands; adapt your inputs with your company data.

- Proxy: 123.124.125.126
- Proxy port: 4321

For the implementation in your network, use the current data for your company.

Company proxy with user authentication

Perform the following commands in PuTTY:

- `export http_proxy="http://123.124.125.126:4321"`
- `export https_proxy="https://123.124.125.126:4321"`

The following command lists all environment variables; they so allow you to check your settings:

- `export`

Ports for the proxy connection

Several listener ports for Apache 80xxx are specified in the current documentation.

Note

Using different ports

If specifications require that you use different ports, this is always possible.

Adapt the proxy port everywhere.

The following settings are valid:

- `/usr/local/apache2/conf/httpd.conf`
- `/usr/local/apache2/conf/extra/httpd-vhosts.conf`
- All settings that you configured, for example, with your SINUMERIK control.

Permanent proxy connection

The proxy connection is permanent and also remains after a warm restart or reboot.

The example data is used for the following commands; adapt your inputs with your company data.

1. Navigate to the "etc" directory.
2. Open the "profile" file.
3. Add the following lines:

```
export http_proxy="http://123.124.125.126:4321"
export https_proxy="https://123.124.125.126:4321"
```
4. Add the following line (as penultimate line) at the end of the file:

```
"umask 022"
```

Company proxy with user authentication

If your company proxy requires a user authentication, proceed as follows:

1. Navigate to the "etc" directory.

2. Open the "profile" file.

3. Add the following lines:

```
export http_proxy="http://username:password@123.124.125.126:4321"  
export https_proxy="https://  
username:password@123.124.125.126:4321"
```

Replace "username" with your user name, and "password" with your password.

4. Add the following line (as penultimate line) at the end of the file:

```
"umask 022"
```

Company proxy error correction

If problems occur with your particular environment:

- Try to find a solution that works for Linux, in particular in the Yocto project.

Because every company network reacts differently, it is not possible to provide a solution for every situation.

3.4.3 Apache http

Operational sequences and downloads

You require the following operational sequences and download packages for setting up the Apache httpd.

Note

Installation security

Ensure that the current version is always used for the installation.

1. Download the following data packages:

- Apache HTTP Server (httpd) (<http://httpd.apache.org>)
- Apache APR & APR-util (<https://apr.apache.org/>)
- PCRE (<https://www.pcre.org/>)

If your IoT2040 has an Internet connection, call "wget" and download the data packages directly.

- OR -

- Download the data packages manually.
- Copy the data packages to the following directory: /usr/downloads.

2. Create the directory "/usr/downloads":

```
cd /usr
mkdir downloads
cd downloads
```

3. To download all required packages, execute the following commands:

Note: Run the following lines as a command:

```
wget http://mirror.netcologne.de/apache.org//httpd/
httpd-2.4.33.tar.gz wget http://mirror.23media.de/apache//apr/
apr-1.6.3.tar.gz wget http://mirror.23media.de/apache//apr/apr-
util-1.6.1.tar.gz
```

Note: Run the following lines as a command:

```
wget ftp://ftp.csx.cam.ac.uk/pub/software/programming/pcre/
pcre-8.42.tar.gz
```

Opening packages

To open the packages, execute the following commands in the "/usr/downloads/" directory:

```
tar xzf httpd-2.4.33.tar.gz
tar xzf apr-1.6.3.tar.gz
tar xzf apr-util-1.6.1.tar.gz
tar xzf pcre-8.42.tar.gz
```

Storing packages in the appropriate folders

To store the packages in the appropriate folders and to name them correctly, run the following commands in directory "/usr/downloads/":

```
mkdir --parents /usr/local
mv httpd-2.4.33 apache2
mv apache2 /usr/local/
mv apr-1.6.3 apr
mv apr /usr/local/apache2/srclib/
mv apr-util-1.6.1 apr-util
mv apr-util /usr/local/apache2/srclib/
mv pcre-8.42 pcre
mv pcre /usr/local/
```

Installing "opkg" and "pcre"

1. Download and install "opkg".

```
opkg install make
```
2. Compile and install "pcre".
 Run the following commands in directory "/usr/local/pcre/":

```
./configure --prefix=/usr/local/pcre
make
make install
```

Apache APR - Compiling and installing

Note

Error in APR V1.6.3

Because of an error in APR V1.6.3, the compilation of APR causes an error. Edit the file manually to prevent this error.

Further details can be found at: APR (<https://stackoverflow.com/questions/18091991/error-while-compiling-apache-apr-make-file-not-found>).

- Execute the following instructions.
- Check whether the error is still present in future APR versions.

1. Execute the following command:

```
cd /usr/local/apache2/src/lib/apr/
```
2. Create a copy of the original file before you begin editing.

```
cp configure configure.original
```
3. Replace the

```
$RM "$cfgfile" line
```

 with

```
$RM -f "$cfgfile"
```
4. Save the change.
5. Switch to the folder: `cd /usr/local/apache2/src/lib/apr/`
 Run the following commands:

```
./configure --prefix=/usr/local/apr/
make
make install
/usr/local/apache2/src/lib/apr/libtool --finish /usr/local/apr/lib/
```

Compiling and installing Apache APR-util

1. Switch to the folder: `cd /usr/local/apache2/src/lib/apr-util/`
2. Execute the following commands:

```
./configure --prefix=/usr/local/apr-util --with-apr=/usr/local/apr
make
make install
```

Compiling and installing Apache HTTP server (httpd)

1. Switch to the folder: `cd /usr/local/apache2/`
2. Execute the following command:
Note: Run the following lines as a command:

```
./configure --prefix=/usr/local/apache2 --with-apr=/usr/local/apr/bin --with-apr-util=/usr/local/apr-util/bin --with-pcre=/usr/local/pcre/bin/pcre-config
```

Note

Line breaks

Retain the line breaks - The preceding lines form a command.

```
make  
make install
```

Starting and stopping Apache Webserver (httpd)

- Manual start:
`/usr/local/apache2/bin/apachectl start`
- Manual stop:
`/usr/local/apache2/bin/apachectl -k stop`
- Manual restart:
`/usr/local/apache2/bin/apachectl -k graceful`

Apache Webserver (httpd) - Configuring autostart

Creating the start file

1. Switch to the "/etc/init.d/" directory.
2. Create the "apache2" file.
3. Enter the following text in the file:

```
#!/bin/bash  
#  
# apache2      Startup script for the Apache HTTP server  
#  
chkconfig:    3 85 15  
#             Apache is a World Wide Web server.  
description:  It is used to serve \  
              HTML files and CGI.  
  
/usr/local/apache2/bin/apachectl $@
```

Editing file properties

1. Enter:
`chmod 755 /etc/init.d/apache2`
2. Execute the following command:
`update-rc.d -f apache2 defaults`

Further details can be found at: Apache autostart (<https://serverfault.com/questions/16839/how-do-i-get-apache-to-startup-at-bootime-on-linux>)

3.4.4 Configuring Apache http

This chapter describes how you create the required certificates. You require certificates for:

- Using the https connection
- Configuring the Apache http as proxy for older SINUMERIK controls
- Connecting to the MindSphere V3 Livesystem in older SINUMERIK controls

A minimum configuration that suffices for the connection is described below. Only the required modules are loaded. Only TLS 1.2 is permitted for the SSL connection. Only those ciphers that MindSphere requires for the function are enabled.

Creating a certificate for the SSL connection

1. Create the directory for the certificate:
`mkdir /usr/local/apache2/ssl_cert`
2. Switch to the certificate directory:
`cd /usr/local/apache2/ssl_cert`

3. Create the certificate and the associated key file with the following command:

Note: Run the following lines as a command:

```
openssl req -newkey rsa:2048 -nodes -keyout key.pem -x509 -days 365 -out certificate.pem
```

Note

Validity of the certificate

The certificate is valid for one year (365 days).

To extend the validity, add the parameter "-days 365".

4. Follow the instructions and enter the required information:

Generating a 2048 bit RSA private key

.....+++

.....+++

writing new private key to 'key.pem'

You are about to be asked to enter information that will be incorporated into your certificate request.

What you are about to enter is what is called a Distinguished Name or a DN.

There are quite a few fields but you can leave some blank

For some fields there will be a default value,

If you enter '.', the field will be left blank.

Country Name (2 letter code) [AU]:DE

State or Province Name (full name) [Some-State]:Bavaria

Locality Name (e.g., city) []:Nuremberg

Organization Name (e.g., company) [Internet Widgits Pty Ltd]:Siemens

Organizational Unit Name (e.g., section) []:MindSphere

Common Name (e.g. server FQDN or YOUR name) []:IoT2040

Email Address []:

Editing Apache http configuration files

In the following configuration, the proxy is configured for connecting to the following systems.

- MindSphere V3 Livesystem (<https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
- MindSphere Alibaba (<https://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)

The following options are available for editing the configuration files:

- Via the connection with WinSCP
- Via the connection with PuTTY or some other SSH client, and using the integrated Linux command line editor "nano" in the current image
- In any other desired manner

The following files are edited:

- /usr/local/apache2/conf/httpd.conf
- /usr/local/apache2/conf/extra/httpd-ssl.conf
- /usr/local/apache2/conf/extra/httpd-vhosts.conf

Editing httpd.conf

Enter the following lines:

```
Listen 8080
Listen 8081
Listen 8082
LoadModule socache_shmcb_module modules/mod_socache_shmcb.so
LoadModule proxy_module modules/mod_proxy.so
LoadModule proxy_connect_module modules/mod_proxy_connect.so
LoadModule proxy_http_module modules/mod_proxy_http.so
LoadModule ssl_module modules/mod_ssl.so
#LoadModule status_module modules/mod_status.so
#LoadModule autoindex_module modules/mod_autoindex.so
LoadModule vhost_alias_module modules/mod_vhost_alias.so
#LoadModule dir_module modules/mod_dir.so
#ServerAdmin you@example.com
ServerName localhost
Include conf/extra/httpd-vhosts.conf
Include conf/extra/httpd-ssl.conf
```

Inserting the supplement for the company proxy

If a company proxy is used in your company, you must insert an additional line in the configuration.

Example:

- Proxy: 123.124.125.126
- Proxy port: 4321

Add the following line at the end of the file:

- httpd.conf:
ProxyRemote * http://123.124.125.126:4321

Note

Proxy authorization in the proxy remote

Proxy authorization is not supported in the remote proxy in the current Apache version. It could possibly be implemented by Apache in a future release.

If you require this function for your application, one possible solution concept can be found at the following link:

Proxy authorization (https://bz.apache.org/bugzilla/show_bug.cgi?id=37355)

Editing extra\httpd-ssl.conf

Enter the following lines:

```
#Listen 443

#SSLCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
#SSLProxyCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
```

Note: Run the following lines as a command:

```
SSLCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
```

Note: Run the following lines as a command:

```
SSLProxyCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
```

```
SSLProtocol -all +TLSv1.2
SSLProxyProtocol -all +TLSv1.2

#ServerName www.example.com:443
#ServerAdmin you@example.com

ServerName IoT2040:443

SSLCertificateFile "/usr/local/apache2/ssl_cert/certificate.pem"
SSLCertificateKeyFile "/usr/local/apache2/ssl_cert/key.pem"
```

Editing extra\httpd-vhosts.conf

Enter the following lines:

```
#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host.example.com
# DocumentRoot "/usr/local/apache2/docs/dummy-host.example.com"
# ServerName dummy-host.example.com

# ServerAlias www.dummy-host.example.com
# ErrorLog "logs/dummy-host.example.com-error_log"
# CustomLog "logs/dummy-host.example.com-access_log" common
#</VirtualHost>

#<VirtualHost *:80>
# ServerAdmin webmaster@dummy-host2.example.com
# DocumentRoot "/usr/local/apache2/docs/dummy-host2.example.com"
# ServerName dummy-host2.example.com

# ServerAlias www.dummy-host2.example.com
# ErrorLog "logs/dummy-host2.example.com-error_log"
# CustomLog "logs/dummy-host2.example.com-access_log" common
#</VirtualHost>

<VirtualHost *:8080>
ServerName sinac.apps.mindsphere.io/
SSLProxyEngine On
RequestHeader set Front-End-Https "On"
ProxyPass / https://sinac.apps.mindsphere.io/
ProxyPassReverse / https://sinac.apps.mindsphere.io/
</VirtualHost>
```

```
<VirtualHost *:8081>
  ServerName sinumerikagentcom-dev.apps.mindsphere.io/
  SSLProxyEngine On
  RequestHeader set Front-End-Https "On"
  ProxyPass / https://sinumerikagentcom-dev.apps.mindsphere.io/
```

Note: Run the following lines as a command:

```
ProxyPassReverse / https://sinumerikagentcom-
dev.apps.mindsphere.io/
</VirtualHost>
```

Configuration files - Export

httpd.conf

```
#
# This is the main Apache HTTP server configuration file. It
# contains the
# configuration directives that give the server its instructions.
# See <URL:http://httpd.apache.org/docs/2.4/> for detailed
# information.
# In particular, see # <URL:http://httpd.apache.org/docs/2.4/mod/
# directives.html>
# for a discussion of each configuration directive.
#
# Do NOT simply read the instructions here without understanding
# what they do. They are shown only as hints or reminders. If you are
# unsure,
# consult the online docs. You have been warned.
#
# Configuration and log file names: If the file names you specify for
# many
# of the server control files begin with "/" (or "drive:/" for
# Win32), the
# server will use that explicit path. If the file names do *not*
# begin
# with "/", the value of ServerRoot is prefixed -- so "logs/
# access_log"
# with ServerRoot set to "/usr/local/apache2" will be interpreted by
# the
# server as "/usr/local/apache2/logs/access_log", whereas "/logs/
# access_log"
# will be interpreted as '/logs/access_log'.
```

```
#
# ServerRoot: The top of the directory tree below which the server
# configuration, error and log files are kept.
#
# Do not add a slash at the end of the directory path. If you point
# ServerRoot at a non-local disk, be sure to specify a local disk on
the
# Mutex directive, if file-based mutexes are used. If you wish to
share the
# same ServerRoot for multiple httpd daemons, you will need to
change at
# least PidFile.
#
ServerRoot "/usr/local/apache2"
#
# Mutex: Allows you to set the mutex mechanism and mutex file
directory
# for individual mutexes, or change the global defaults
#
# Uncomment and change the directory if mutexes are file-based and
the default
# mutex file directory is not on a local disk or is not appropriate
for some
# other reason.
#
# Mutex default:logs
#
# Listen: Allows you to bind Apache to specific IP addresses and/or
# ports, instead of the default. See also the <VirtualHost>
# directive.
#
# Change this to Listen on specific IP addresses as shown below to
# prevent Apache from glomming onto all bound IP addresses.
#
#Listen 12.34.56.78:80
Listen 8080
Listen 8081
```

```
#
# Dynamic Shared Object (DSO) support
#
# To be able to use the functionality of a module that was built as
a DSO, you
# must place corresponding 'LoadModule' lines at this location so
the
# directives contained in it are actually available before they
are used.
# Statically compiled modules (those listed by 'httpd -l') do not
need
# to be loaded here.
#
# Example:
# LoadModule foo_module modules/mod_foo.so
#
```

```
LoadModule authn_file_module modules/mod_authn_file.so
#LoadModule authn_dbm_module modules/mod_authn_dbm.so
#LoadModule authn_anon_module modules/mod_authn_anon.so
#LoadModule authn_dbd_module modules/mod_authn_dbd.so
#LoadModule authn_socache_module modules/
#mod_authn_socache.so
LoadModule authn_core_module modules/mod_authn_core.so
LoadModule authz_host_module modules/mod_authz_host.so
LoadModule authz_groupfile_module modules/
mod_authz_groupfile.so
LoadModule authz_user_module modules/mod_authz_user.so
#LoadModule authz_dbm_module modules/mod_authz_dbm.so
#LoadModule authz_owner_module modules/
#mod_authz_owner.so
#LoadModule authz_dbd_module modules/mod_authz_dbd.so
LoadModule authz_core_module modules/mod_authz_core.so
LoadModule access_compat_module modules/
mod_access_compat.so
LoadModule auth_basic_module modules/mod_auth_basic.so
#LoadModule auth_form_module modules/mod_auth_form.so
#LoadModule auth_digest_module modules/
#mod_auth_digest.so
#LoadModule allowmethods_module modules/
#mod_allowmethods.so
#LoadModule file_cache_module modules/mod_file_cache.so
#LoadModule cache_module modules/mod_cache.so
#LoadModule cache_disk_module modules/mod_cache_disk.so
#LoadModule cache_socache_module modules/
#mod_cache_socache.so
LoadModule socache_shmcb_module modules/
#mod_socache_shmcb.so
#LoadModule socache_dbm_module modules/
#mod_socache_dbm.so
#LoadModule socache_memcache_module modules/
#mod_socache_memcache.so
#LoadModule watchdog_module modules/mod_watchdog.so
LoadModule macro_module modules/mod_macro.so
#LoadModule dbd_module modules/mod_dbd.so
#LoadModule dumpio_module modules/mod_dumpio.so
#LoadModule buffer_module modules/mod_buffer.so
#LoadModule ratelimit_module modules/mod_ratelimit.so
LoadModule reqtimeout_module modules/mod_reqtimeout.so
#LoadModule ext_filter_module modules/mod_ext_filter.so
#LoadModule request_module modules/mod_request.so
```

```
#LoadModule include_module modules/mod_include.so
LoadModule filter_module modules/mod_filter.so
#LoadModule substitute_module modules/mod_substitute.so
#LoadModule sed_module modules/mod_sed.so
#LoadModule deflate_module modules/mod_deflate.so
LoadModule mime_module modules/mod_mime.so
LoadModule log_config_module modules/mod_log_config.so
#LoadModule log_debug_module modules/mod_log_debug.so
#LoadModule logio_module modules/mod_logio.so
LoadModule env_module modules/mod_env.so
#LoadModule expires_module modules/mod_expires.so
LoadModule headers_module modules/mod_headers.so
#LoadModule unique_id_module modules/mod_unique_id.so
LoadModule setenvif_module modules/mod_setenvif.so
LoadModule version_module modules/mod_version.so
#LoadModule remoteip_module modules/mod_remoteip.so
LoadModule proxy_module modules/mod_proxy.so
LoadModule proxy_connect_module modules/
mod_proxy_connect.so
#LoadModule proxy_ftp_module modules/mod_proxy_ftp.so
LoadModule proxy_http_module modules/mod_proxy_http.so
#LoadModule proxy_fcgi_module modules/mod_proxy_fcgi.so
#LoadModule proxy_scgi_module modules/mod_proxy_scgi.so
#LoadModule proxy_uwsgi_module modules/
#mod_proxy_uwsgi.so
#LoadModule proxy_fdpass_module modules/
#mod_proxy_fdpass.so
#LoadModule proxy_wstunnel_module modules/
#mod_proxy_wstunnel.so
#LoadModule proxy_ajp_module modules/mod_proxy_ajp.so
#LoadModule proxy_balancer_module modules/
#mod_proxy_balancer.so
#LoadModule proxy_express_module modules/
#mod_proxy_express.so
#LoadModule proxy_hcheck_module modules/
#mod_proxy_hcheck.so
#LoadModule session_module modules/mod_session.so
#LoadModule session_cookie_module modules/
#mod_session_cookie.so
#LoadModule session_dbd_module modules/
#mod_session_dbd.so
#LoadModule slotmem_shm_module modules/
#mod_slotmem_shm.so
#LoadModule sed_module modules/mod_sed.so
```

```
#LoadModule lbmethod_byrequests_module modules/  
#mod_lbmethod_byrequests.so  
#LoadModule lbmethod_bytraffic_module modules/  
#mod_lbmethod_bytraffic.so  
#LoadModule lbmethod_bybusyness_module modules/  
#mod_lbmethod_bybusyness.so  
#LoadModule lbmethod_heartbeat_module modules/  
#mod_lbmethod_heartbeat.so  
LoadModule unixd_module modules/mod_unixd.so  
#LoadModule dav_module modules/mod_dav.so  
#LoadModule status_module modules/mod_status.so  
#LoadModule autoindex_module modules/mod_autoindex.so  
#LoadModule info_module modules/mod_info.so  
#LoadModule cgid_module modules/mod_cgid.so  
#LoadModule dav_fs_module modules/mod_dav_fs.so  
LoadModule vhost_alias_module modules/  
mod_vhost_alias.so  
#LoadModule negotiation_module modules/  
#mod_negotiation.so  
#LoadModule dir_module modules/mod_dir.so  
#LoadModule actions_module modules/mod_actions.so  
#LoadModule speling_module modules/mod_speling.so  
#LoadModule userdir_module modules/mod_userdir.so  
LoadModule alias_module modules/mod_alias.so  
#LoadModule rewrite_module modules/mod_rewrite.so  
  
<IfModule unixd_module>  
#  
# If you wish httpd to run as a different user or group, you must  
run  
# httpd as root initially and it will switch.  
#  
# User/Group: The name (or #number) of the user/group to run httpd  
as.  
# It is usually good practice to create a dedicated user and group  
for  
# running httpd, as with most system services.  
#  
User daemon  
Group daemon  
</IfModule>
```



```
# 'Main' server configuration
#
# The directives in this section set up the values used by the
# 'main'
# server, which responds to any requests that are not handled by a
# <VirtualHost> definition. These values also provide defaults for
# any <VirtualHost> containers defined later in the file.
#
# All of these directives may appear inside <VirtualHost>
# containers,
# in which case these default settings will be overridden for the
# virtual host being defined.
#
#
# ServerAdmin: The address where problems with the server should be
# e-mailed. This address appears on some server-generated pages,
# such
# as error documents. e.g. admin@your-domain.com
#
#ServerAdmin you@example.com
#
# ServerName gives the name and port that the server uses to identify
# itself.
# This can often be determined automatically, but we recommend you
# specify
# it explicitly to prevent problems during startup.
#
# If your host does not have a registered DNS name, enter its IP
# address here.
#
#ServerName www.example.com:80
ServerName localhost
#
# Deny access to the entirety of your server filesystem. You must
# explicitly permit access to Web content directories in other
#
<Directory />
    AllowOverride none
    Require all denied
</Directory>
```

```
#
# Note starting at this point, you must specifically allow
# particular features to be enabled - so if something is not working
# as
# expected, make sure that you have specifically enabled it
# below.
#
#
# DocumentRoot: The directory from which you access your
# documents. By default, all requests are taken from this directory,
# but
# symbolic links and aliases can be used to point to other
# locations.
#
DocumentRoot "/usr/local/apache2/htdocs"
<Directory "/usr/local/apache2/htdocs">
  #
  # Possible values for the Options directive are "None", "All",
  # or any combination of them:
  # Indexes Includes FollowSymLinks SymLinksifOwnerMatch ExecCGI
  MultiViews
  #
  # Note that "MultiViews" must be named *explicitly* --- "Options
  All"
  # does not suffice.
  #
  # The Options directive is both complicated and important. Please
  # see
  # http://httpd.apache.org/docs/2.4/mod/core.html
  #options
  # for more information.
  # Options Indexes FollowSymLinks
  #
  # AllowOverride controls which directives may be placed
  # in .htaccess files.
  # They can be "All", "None" or any combination of the keywords:
  # AllowOverride FileInfo AuthConfig Limit
  # AllowOverride None
  #
  # Controls who that can get data from this server.
  #
  Require all granted
</Directory>
```

```
#
# DirectoryIndex: sets the file that Apache accesses if a directory
# is requested.
#
<IfModule dir_module>
    DirectoryIndex index.html
</IfModule>
#
# The following lines prevent .htaccess and .htpasswd files from
# being
# viewed by Web clients.
#
<Files ".ht*">
    Require all denied
</Files>
#
# ErrorLog: The location of the error log file.
# If you do not specify an ErrorLog directive within a <VirtualHost>
# container, error messages relating to that virtual host will be
# logged here. If you *do* define an error log file for a
# <VirtualHost>
# container, that host errors will be logged there and not here.
#
ErrorLog "logs/error_log"
#
# LogLevel: Control the number of messages logged to the error_log.
# Possible values include: debug, info, notice, warn, error, crit,
# alert, emerg.
#
LogLevel warn
<IfModule log_config_module>
    #
    # The following directives define some format nicknames for use
    # with
    # a CustomLog directive (see below).
    #
    LogFormat "%h %l %u %t \"%r\" %>s %b \"%{Referer}i\" \
    \"%{User-Agent}i\"" combined
    LogFormat "%h %l %u %t \"%r\" %>s %b" common
    <IfModule logio_module>
        # You need to enable mod_logio.c to use %I and %O
        LogFormat "%h %l %u %t \"%r\" %>s %b \"%{Referer}i\" \
        \"%{User-Agent}i\" %I %O"
```

```
combinedio
  </IfModule>
  #
  # The location and format of the access log file (Common Logfile
  # Format).
  # If you do not define any access log files within a
  <VirtualHost>
  # container, they will be logged here. If, however, you *do*
  # define per-<VirtualHost> access log files, transactions will be
  # logged therein and *not* in this file.
  #
  CustomLog "logs/access_log" common
  #
  # If you prefer a log file with access, agent and referrer
  # information
  # (Combined Logfile Format) you can use the following directive.
  #
  #CustomLog "logs/access_log" combined
</IfModule>
<IfModule alias_module>
  #
  # Redirect: Allows you to tell clients about documents that used
  # to
  # exist in your server namespace, but not anymore. The client
  # will make a new request for the document at its new location.
  # Example:
  # Redirect permanent /foo http://www.example.com/bar
  #
  # Alias: Maps Web paths to filesystem paths and is used to
  # access content not present at DocumentRoot.
  # Example:
  # Alias /webpath /full/filesystem/path
  #
  # If you include a trailing / on /webpath, the server
  # requires it to be present in the URL. You will also likely
  # need to provide a <Directory> section to allow access to
  # the filesystem path.
```

```
#
# ScriptAlias: This controls which directories contain server
# scripts.
# ScriptAliases are essentially the same as Aliases, except that
# documents in the target directory are treated as applications
# and
# run by the server when requested rather than as documents sent
# to the
# client. The same rules about trailing "/" apply to ScriptAlias
# directives as to Alias.
#
ScriptAlias /cgi-bin/ "/usr/local/apache2/cgi-bin/"
</IfModule>
<IfModule cgid_module>
#
# ScriptSock: On threaded servers, designate the path to the UNIX
# socket used to communicate with the CGI daemon of mod_cgid.
#
#Scriptsock cgisock
</IfModule>
#
# "/usr/local/apache2/cgi-bin" should be changed to whatever your
ScriptAliased
# CGI directory exists, if it has been configured.
#
<Directory "/usr/local/apache2/cgi-bin">
    AllowOverride None
    Options None
    Require all granted
</Directory>
<IfModule headers_module>
# Avoid passing HTTP_PROXY environment to CGIs on this or any
# proxied
# backend servers that have lingering "httproxy" defects.
# 'Proxy' request header is undefined by the IETF, not listed by
IANA
#
RequestHeader unset Proxy early
</IfModule>
<IfModule mime_module>
```

```
#
# TypesConfig points to the file containing the list of mappings
# from
# file name extension to MIME type.
#
TypesConfig conf/mime.types
#
# AddType allows you to add to or override the MIME configuration
# file specified in TypesConfig for specific file types.
#
#AddType application/x-gzip .tgz
#
# AddEncoding allows certain browsers to uncompress
# information on the fly. Note: Not all browsers support this.
#
#AddEncoding x-compress .Z
#AddEncoding x-gzip .gz .tgz
#
# If the AddEncoding directives above are commented-out, then you
# probably should define those extensions to indicate media
# types:
#
AddType application/x-compress .Z
AddType application/x-gzip .gz .tgz
#
# AddHandler allows you to map certain file extensions to
# "handlers":
# actions unrelated to file type. They can be either built into
# the server
# or added with the Action directive (see below)
#
# To use CGI scripts outside of ScriptAliased directories:
# (You will also need to add "ExecCGI" to the "Options"
# directive.)
#
#AddHandler cgi-script .cgi
# For type maps (negotiated resources):
#AddHandler type-map var
```

```
#
# Filters allow you to process content before it is sent to the
# client.
#
# To parse .shtml files for server-side includes (SSI):
# (You will also need to add "Includes" to the "Options"
# directive.)
#
#AddType text/html .shtml
#AddOutputFilter INCLUDES .shtml
</IfModule>
#
# The mod_mime_magic module allows the server to use various hints
# from the
# contents of the file itself to determine its type. The
# MIMEMagicFile
# directive tells the module where the hint definitions are
# located.
#
#MIMEMagicFile conf/magic
#
# Customizable error responses come in three flavors:
# 1) plain text 2) local redirects 3) external redirects
#
# Some examples:
#ErrorDocument 500 "The server made a boo boo."
#ErrorDocument 404 /missing.html
#ErrorDocument 404 "/cgi-bin/missing_handler.pl"
#ErrorDocument 402 http://www.example.com/subscription_info.html
#
#
# MaxRanges: Maximum number of Ranges in a request before
# returning the entire resource, or one of the special
# values 'default', 'none' or 'unlimited'.
# Default setting is to accept 200 Ranges.
#MaxRanges unlimited
```

```
#
# EnableMMAP and EnableSendfile: On systems that support it,
# memory-mapping or the sendfile syscall can be used to deliver
# files. This usually improves server performance, but must
# be turned off when serving from networked-mounted
# filesystems or if support for these functions is otherwise
# broken on your system.
# Defaults: EnableMMAP On, EnableSendfile Off
#
#EnableMMAP off
#EnableSendfile on
# Supplemental configuration
#
# The configuration files in the conf/extra/ directory can be
# included to add extra features or to modify the default
# configuration of
# the server, or you may simply copy their contents here and change
# as
# necessary.
# Server-pool management (MPM-specific)
#Include conf/extra/httpd-mpm.conf
# Multi-language error messages
#Include conf/extra/httpd-multilang-errordoc.conf
# Fancy directory listings
#Include conf/extra/httpd-autoindex.conf
# Language settings
#Include conf/extra/httpd-languages.conf
# User home directories
#Include conf/extra/httpd-userdir.conf
# Real-time info on requests and configuration
#Include conf/extra/httpd-info.conf
# Virtual hosts
Include conf/extra/httpd-vhosts.conf
# Local access to the Apache HTTP Server Manual
#Include conf/extra/httpd-manual.conf
# Distributed authoring and versioning (WebDAV)
#Include conf/extra/httpd-dav.conf
# Various default settings
#Include conf/extra/httpd-default.conf
```



```
# Configure mod_proxy_html to understand HTML4/XHTML1
<IfModule proxy_html_module>
Include conf/extra/proxy-html.conf
</IfModule>
# Secure (SSL/TLS) connections
Include conf/extra/httpd-ssl.conf
#
# Note: The following must be present to support
# starting without SSL on platforms with no/dev/random equivalent
# but a statically compiled-in mod_ssl.
#
  <IfModule ssl_module>
SSLRandomSeed startup builtin
SSLRandomSeed connect builtin
</IfModule>
#ProxyRemote * http://123.124.125.126:4321
```

extra\httpd-ssl.conf

```
#
# This is the Apache server configuration file providing SSL
# support.
# It contains the configuration directives to instruct the server
# how to
# access pages over an https connection. For detailed information
# about these
# directives, see <URL:http://httpd.apache.org/docs/2.4/mod/
# mod_ssl.html>
#
# Do NOT simply read the instructions here without understanding
# what they do. They are shown only as hints or reminders. If you are
# unsure,
# consult the online docs. You have been warned.
#
# Required modules: mod_log_config, mod_setenvif, mod_ssl,
# socache_shmcb_module (for default value of SSLSessionCache)
#
# Pseudo Random Number Generator (PRNG):
# Configure one or more sources to seed the PRNG of the SSL library.
# The seed data should be of good random quality.
# WARNING! On some platforms /dev/random blocks if insufficient
# entropy
# is available. This means you then cannot use the /dev/random
# device
# because it would lead to very long connection times (as long as
# it requires to make more entropy available). But usually those
# platforms additionally provide a /dev/urandom device that does
# not
# block. So, if available, use this one instead. Read the mod_ssl
# User
# Manual for more details.
#
#SSLRandomSeed startup file:/dev/random 512
#SSLRandomSeed startup file:/dev/urandom 512
#SSLRandomSeed connect file:/dev/random 512
#SSLRandomSeed connect file:/dev/urandom 512
#
# When we also provide SSL, we must listen to the
# standard HTTP port (see above) and to the HTTPS port
#
#Listen 443
```

```
##
## SSL Global Context
##
## All SSL configurations in this context apply to
## the main server and all SSL-enabled virtual hosts.
##
# SSL Cipher Suite:
# List the ciphers that the client is permitted to negotiate,
# and that httpd will negotiate as the client of a proxied server.
# See the OpenSSL documentation for a complete list of ciphers, and
# ensure they follow appropriate best practices for this
# deployment.
# httpd 2.2.30, 2.4.13 and later force-disable aNULL, eNULL and EXP
# ciphers,
# while OpenSSL disabled these by default in 0.9.8zf/1.0.0r/1.0.1m/
# 1.0.2a.
#SSLCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
#SSLProxyCipherSuite HIGH:MEDIUM:!MD5:!RC4:!3DES
Note: Run the following lines as a command:
SSLCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-GCM-
SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
Note: Run the following lines as a command:
SSLProxyCipherSuite ECDHE-RSA-AES128-CBC-SHA256:ECDHE-RSA-AES128-
GCM-SHA256:ECDHE-RSA-AES256-GCM-SHA384:AES128-SHA256
# By the end of 2016, only TLSv1.2 ciphers should remain in use.
# Older ciphers should be disallowed as soon as possible, while the
# kRSA ciphers do not offer forward secrecy. These changes inhibit
# older clients (such as IE6 SP2 or IE8 on Windows XP, or other
# legacy
# non-browser tooling) from successfully connecting.
#
# To restrict mod_ssl to use only TLSv1.2 ciphers, and disable
# those protocols that do not support forward secrecy, replace
# the SSLCipherSuite and SSLProxyCipherSuite directives above with
# the following two directives, as soon as practicable.
# SSLCipherSuite HIGH:MEDIUM:!SSLv3:!kRSA
# SSLProxyCipherSuite HIGH:MEDIUM:!SSLv3:!kRSA
```

3.4 SIMATIC IoT2040

```
# User agents such as Web browsers are not configured for the user's
# own preference of either security or performance, therefore this
# must be the prerogative of the Web server administrator who
# manages
# CPU load versus confidentiality, so enforce the server's cipher
# order.
SSLHonorCipherOrder on
# SSL Protocol support:
# List the protocol versions that clients are allowed to connect
# with.
# Disable SSLv3 by default (cf. RFC 7525 3.1.1). TLSv1 (1.0) should
# be
# disabled as quickly as practicable. By the end of 2016, only the
# TLSv1.2
# protocol or later should remain in use. #SSLProtocol all -SSLv3
#SSLProxyProtocol all -SSLv3
SSLProtocol -all +TLSv1.2
SSLProxyProtocol -all +TLSv1.2
```

```
# Pass Phrase Dialog:
# Configure the pass phrase gathering process.
# The filtering dialog program ('builtin' is an internal
# terminal dialog) must provide the pass phrase on stdout.
SSLPassPhraseDialog builtin
# Inter-Process Session Cache:
# Configure the SSL Session Cache: First the mechanism
# to use and second the expiring timeout (in seconds).
#SSLSessionCache "dbm:/usr/local/apache2/logs/ssl_scache"
SSLSessionCache "shmcb:/usr/local/apache2/logs/ssl_scache(512000)"
SSLSessionCacheTimeout 300
# OCSP Stapling (requires OpenSSL as of 0.9.8h)
#
# This feature is disabled by default and requires at least
# the two directives SSLUseStapling and SSLStaplingCache.
# Refer to the documentation on OCSP Stapling in the SSL/TLS
# How-To for more information.
#
# Enable stapling for all SSL-enabled servers:
#SSLUseStapling On
# Define a relatively small cache for OCSP Stapling using
# the same mechanism that is used for the SSL session cache
# above. If stapling is used with more than a few certificates,
# the size may need to be increased. (AH01929 will be logged.)
#SSLStaplingCache "shmcb:/usr/local/apache2/logs/
ssl_stapling(32768)"
# Seconds before valid OCSP responses are expired from the cache
#SSLStaplingStandardCacheTimeout 3600
# Seconds before invalid OCSP responses are expired from the cache
#SSLStaplingErrorCacheTimeout 600
##
## SSL Virtual Host Context
##
<VirtualHost _default_:443>
```

```
# General setup for the virtual host DocumentRoot "/usr/local/
apache2/htdocs"
#ServerName www.example.com:443
#ServerAdmin you@example.com ServerName IoT2040:443
ErrorLog "/usr/local/apache2/logs/error_log"
TransferLog "/usr/local/apache2/logs/access_log"
# SSL Engine Switch:
# Enable/Disable SSL for this virtual host.
SSLEngine on
# Server Certificate:
# Point SSLCertificateFile at a PEM-encoded certificate. If
# the certificate is encrypted, then you will be prompted for a
# pass phrase. Note that a kill -HUP will prompt again. Keep
# in mind that if you have both an RSA and a DSA certificate, you
# can configure both in parallel (to also allow the use of DSA
# ciphers, etc.)
# Some ECC cipher suites (http://www.ietf.org/rfc/rfc4492.txt)
# require an ECC certificate that can also be configured in
# parallel.
SSLCertificateFile "/usr/local/apache2/ssl_cert/certificate.pem"
SSLCertificateFile "/usr/local/apache2/ssl_cert/certificate.pem"
#SSLCertificateFile "/usr/local/apache2/conf/server-ecc.crt"
# Server Private Key:
# If the key is not combined with the certificate, use this
# directive to point at the key file. Keep in mind that if
# you have both a RSA and a DSA private key, you can configure
# both in parallel (to also allow the use of DSA ciphers, etc.)
# ECC keys, when in use, can also be configured in parallel
SSLCertificateKeyFile "/usr/local/apache2/ssl_cert/key.pem"
#SSLCertificateKeyFile "/usr/local/apache2/conf/server-dsa.key"
#SSLCertificateKeyFile "/usr/local/apache2/conf/server-ecc.key"
# Server Certificate Chain:
# Point SSLCertificateChainFile at a file containing the
# concatenation of PEM-encoded CA certificates that form the
# certificate chain for the server certificate. Alternatively
# the referenced file can be the same as SSLCertificateFile
# when the CA certificates are directly appended to the server
# certificate for convenience.
#SSLCertificateChainFile "/usr/local/apache2/conf/server-ca.crt"
```

```
# Certificate Authority (CA):
# Set the CA certificate verification path where to find CA
# certificates for client authentication or alternatively one
# huge file containing all of them (file must be PEM-encoded)
# Note: Inside SSLCACertificatePath you need hash symlinks
# to point to the certificate files. Use the provided
# Make file to update the hash symlinks after changes.
#SSLCACertificatePath "/usr/local/apache2/conf/ssl.crt"
#SSLCACertificateFile "/usr/local/apache2/conf/ssl.crt/ca-
bundle.crt"

# Certificate Revocation Lists (CRL):
# Set the CA revocation path where to find CA CRLs for client
# authentication or alternatively one huge file containing all
# of them (file must be PEM-encoded).
# The CRL checking mode needs to be configured explicitly
# through SSLCAREvocationCheck (defaults to "none" otherwise).
# Note: Inside SSLCACertificatePath you need hash symlinks
# to point to the certificate files. Use the provided
# Make file to update the hash symlinks after changes.
#SSLCARevocationPath "/usr/local/apache2/conf/ssl.crl"
#SSLCARevocationFile "/usr/local/apache2/conf/ssl.crl/ca-
bundle.crl"
#SSLCARevocationCheck chain

# Client Authentication (Type):
# Client certificate verification type and depth. Types are
# none, optional, require and optional_no_ca. Depth is a
# number that specifies how deeply to verify the certificate
# issuer chain before deciding the certificate is not valid.
#SSLVerifyClient require
#SSLVerifyDepth 10

# TLS-SRP mutual authentication:
# Enable TLS-SRP and set the path to the OpenSSL SRP verifier
# file (containing login information for SRP user accounts).
# Requires OpenSSL 1.0.1 or newer. See the mod_ssl FAQ for
# detailed instructions for creating this file. Example:
# "openssl srp -srpvfile /usr/local/apache2/conf/passwd.srpv -add
username"
#SSLSRPVerifierFile "/usr/local/apache2/conf/passwd.srpv"
```

```
# Access Control:
# With SSLRequire you can do per-directory access control based
# on arbitrary complex Boolean expressions containing server
# variable checks and other lookup directives. The syntax is a
# mixture between C and Perl. See the mod_ssl documentation
# for more details.
#<Location />

#SSLRequire %{SSL_CIPHER} !~ m/^(EXP|NULL)/ \
(
    and %{SSL_CLIENT_S_DN_O} eq "Snake Oil, Ltd." \
    and %{SSL_CLIENT_S_DN_OU} in {"Staff", "CA", "Dev"} \
    and %{TIME_WDAY} >= 1
    and %{TIME_WDAY} <= 5 \
    and %{TIME_HOUR} >= 8
    and %{TIME_HOUR} <= 20 ) \
    or %{REMOTE_ADDR} =~ m/^192\.76\.162\.[0-9]+$/
#</Location>

# SSL Engine Options:
# Set various options for the SSL engine.

# o FakeBasicAuth:
# Translate the client X.509 into a Basic Authorization. This
# means that
# the standard Auth/DBMAuth methods can be used for access
# control. The
# user name is the 'one line' version of the client's X.509
# certificate.
# Note that no password is obtained from the user. Every entry
# in the user
# file needs this password: 'xxj3lZMTZzkVA'.

# o ExportCertData:
# This exports two additional environment variables:
# SSL_CLIENT_CERT and
# SSL_SERVER_CERT. These contain the PEM-encoded certificates of
# the
# server (always existent) and the client (only existent when
# client
# authentication is used). This can be used to import the
# certificates
# into CGI scripts.
```



```
# o StdEnvVars:
# This exports the standard SSL/TLS related 'SSL_*' environment
# variables.
# By default, this export is switched off for performance
# reasons,
# because the extraction step is an expensive operation and is
# usually
# useless for serving static content. So one usually enables
# the
# export for CGI and SSI requests only.
# o StrictRequire:
# This denies access when "SSLRequireSSL" or "SSLRequire"
# applied even
# for a "Satisfy any" situation, i.e. when it applies, access is
# denied
# and no other module can change it.
# o OptRenegotiate:
# This enables optimized SSL connection renegotiation handling
# when SSL
# directives are used in per-directory context.
#SSLOptions +FakeBasicAuth +ExportCertData +StrictRequire
<FilesMatch "\.(cgi|shtml|phtml|php)$">
    SSLOptions +StdEnvVars
</FilesMatch>
<Directory "/usr/local/apache2/cgi-bin">
    SSLOptions +StdEnvVars
</Directory>
# SSL Protocol Adjustments:
# The safe and default, but still SSL/TLS standard compliant
# shutdown
# approach, is that mod_ssl sends the close notify alert but does not
# wait for
# the close notify alert from client. When you need a different
# shutdown
# approach, you can use one of the following variables:
# o ssl-unclean-shutdown:
# This forces an unclean shutdown when the connection is closed,
# i.e. no
# SSL close notify alert is sent or allowed to be received. This
# violates
# the SSL/TLS standard, but is needed for some brain-dead
# browsers. Use
# this when you receive I/O errors because of the standard
# approach where
# mod_ssl sends the close notify alert.
```

```
# o ssl-accurate-shutdown:
#   This forces an accurate shutdown when the connection is
#   closed, i.e. a
#   SSL close notify alert is sent and mod_ssl waits for the close
#   notify
#   alert of the client. This is 100% SSL/TLS standard compliant,
#   but in
#   practice often causes hanging connections with brain-dead
#   browsers. Use
#   this only for browsers where you know that their SSL
#   implementation
#   works correctly.
# Notice: Most problems of broken clients are also related to the
# HTTP
# keep-alive facility, so you usually additionally want to disable
# keep-alive for those clients, too. Use variable "nokeepalive" for
# this.
# Similarly, one has to force some clients to use HTTP/1.0 to
# workaround
# their broken HTTP/1.1 implementation. Use variables
# "downgrade-1.0" and
# "force-response-1.0" for this.
BrowserMatch "MSIE [2-5]" \
    nokeepalive ssl-unclean-shutdown \
    downgrade-1.0 force-response-1.0
# Per-server logging:
# The home of a custom SSL log file. Use this when you want a
# compact non-error SSL log file on a virtual host basis.
CustomLog "/usr/local/apache2/logs/ssl_request_log" \
    "%t %h %{SSL_PROTOCOL}x %{SSL_CIPHER}x \"%r\" %b"
</VirtualHost>
```

extra/httpd-vhosts.conf

```
# Virtual Hosts
#
# Required modules: mod_log_config
# If you want to maintain multiple domains/hostnames on your
# machine you can setup VirtualHost containers for them. Most
# configurations
# use only name-based virtual hosts so the server doesn't need to
# worry about
# IP addresses. This is indicated by the asterisks in the directives
# below.
#
# Please see the documentation at
# <URL:http://httpd.apache.org/docs/2.4/vhosts/>
# for further details before you try to setup virtual hosts.
#
# You may use the command line option '-S' to verify your virtual
# host
# configuration.
#
# VirtualHost example:
# Almost any Apache directive may go into a VirtualHost container.
# The first VirtualHost section is used for all requests that do not
# match a ServerName or ServerAlias in any <VirtualHost> block.
#
#<VirtualHost *:80>
#   ServerAdmin webmaster@dummy-host.example.com
#   DocumentRoot "/usr/local/apache2/docs/dummy-host.example.com"
#   ServerName dummy-host.example.com
#   ServerAlias www.dummy-host.example.com
#   ErrorLog "logs/dummy-host.example.com-error_log"
#   CustomLog "logs/dummy-host.example.com-access_log" common
#</VirtualHost>
#
#<VirtualHost *:80>
#   ServerAdmin webmaster@dummy-host2.example.com
#   DocumentRoot "/usr/local/apache2/docs/dummy-host2.example.com"
#   ServerName dummy-host2.example.com
#   ErrorLog "logs/dummy-host2.example.com-error_log"
#   CustomLog "logs/dummy-host2.example.com-access_log" common
#</VirtualHost>
```

```
<VirtualHost *:8080>
    ServerName sinac.apps.mindsphere.io/
    SSLProxyEngine On
    RequestHeader set Front-End-Https "On"
    ProxyPass / https://sinac.apps.mindsphere.io/
    ProxyPassReverse / https://sinac.apps.mindsphere.io/
</VirtualHost>
<VirtualHost *:8081>
    ServerName sinumerikagentcom-dev.apps.mindsphere.io/
    SSLProxyEngine On RequestHeader set Front-End-Https "On"
    ProxyPass / https://sinumerikagentcom-dev.apps.mindsphere.io/
    ProxyPassReverse / https://sinumerikagentcom-
dev.apps.mindsphere.io/
</VirtualHost>
<VirtualHost *:8082>
    ServerName gateway.eu1.mindsphere.io/
    SSLProxyEngine On RequestHeader set Front-End-Https "On"
    ProxyPass / https://gateway.eu1.mindsphere.io/
    ProxyPassReverse / https://gateway.eu1.mindsphere.io/
</VirtualHost>
```

3.4.5 Configuring SINUMERIK controls

3.4.5.1 Overview

Introduction

This chapter describes configuring the following SINUMERIK control for use of an Apache proxy on the IoT2040.

- SINUMERIK control system with HMI Advanced - Setting the proxy (Page 69)
- SINUMERIK control with SINUMERIK Operate - Setting the proxy (Page 78)

The following ports are used for the various MindSphere systems:

- Port 8082 is configured for the MindSphere V3 Livesystem

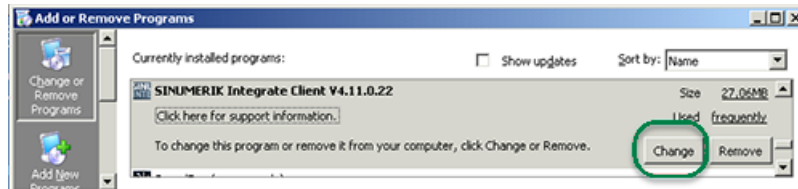
Configure the URL for connection to MindSphere with **http** - not with **https**.

- MindSphere V3 Livesystem (<http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
- MindSphere Alibaba (<http://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)

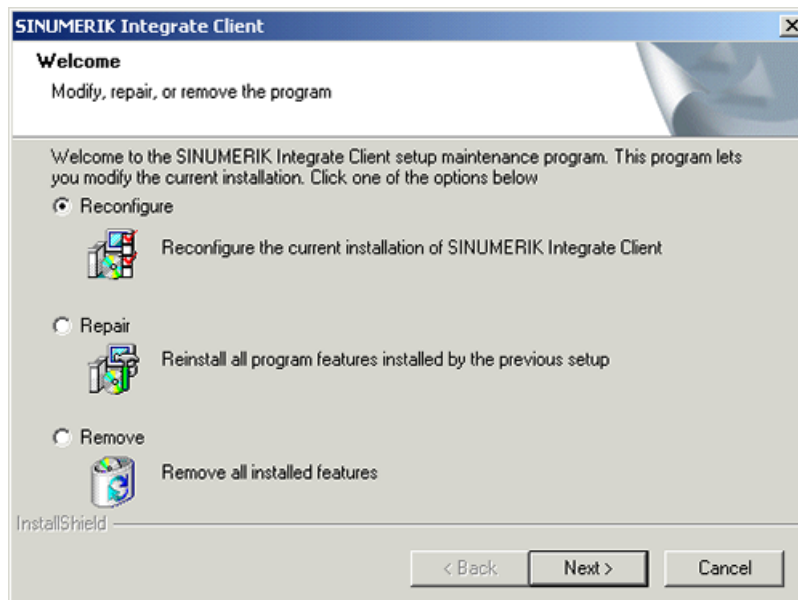
3.4.5.2 SINUMERIK control system with HMI Advanced - Setting the proxy

Procedure

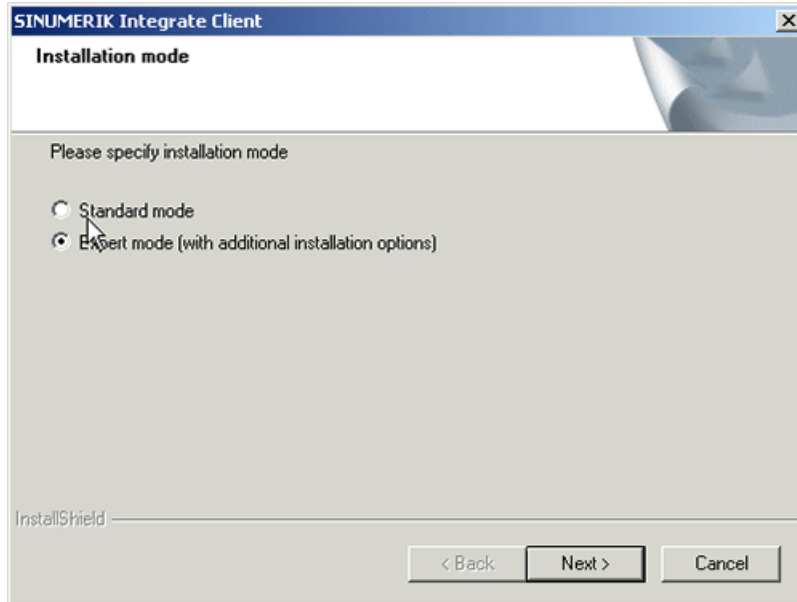
1. Start the PCU in the service mode.
2. Open "Add or Remove Programs" in Windows and select "SINUMERIK Integrate Client". Click "Change".



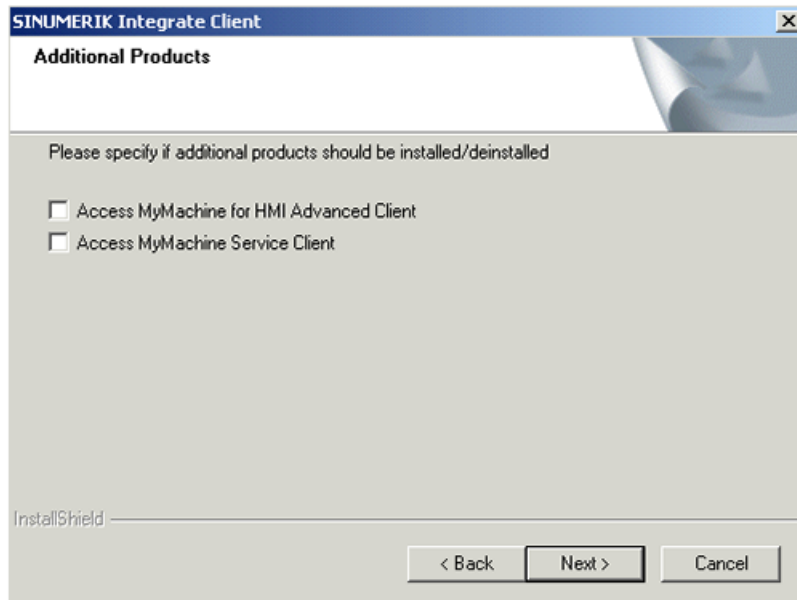
3. The "Welcome" window opens.
 - To edit the configuration, select the "Reconfigure" option button.
 - To perform the setup of the "SINUMERIK Integrate Client", click "Next >".



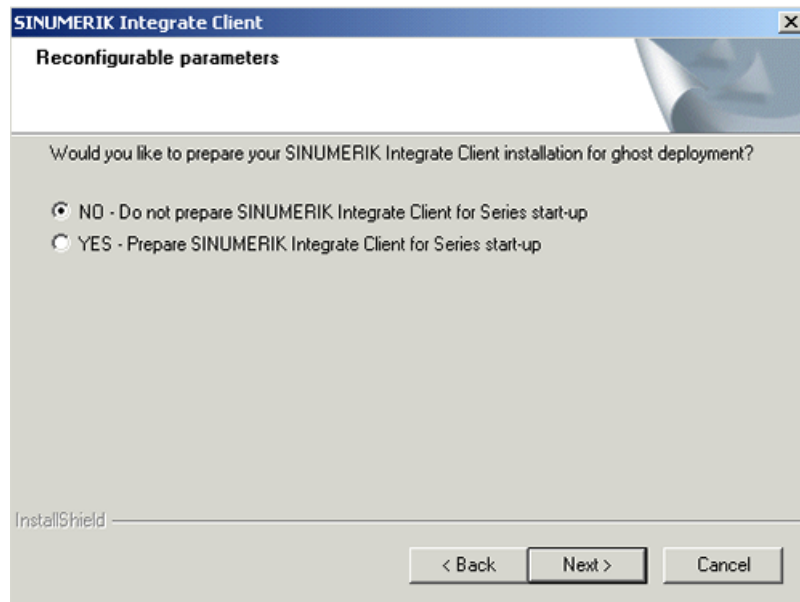
- 4. The "Installation mode" window opens.
 - Select the "Expert mode (with additional installation options)" checkbox.
 - Click "Next >".



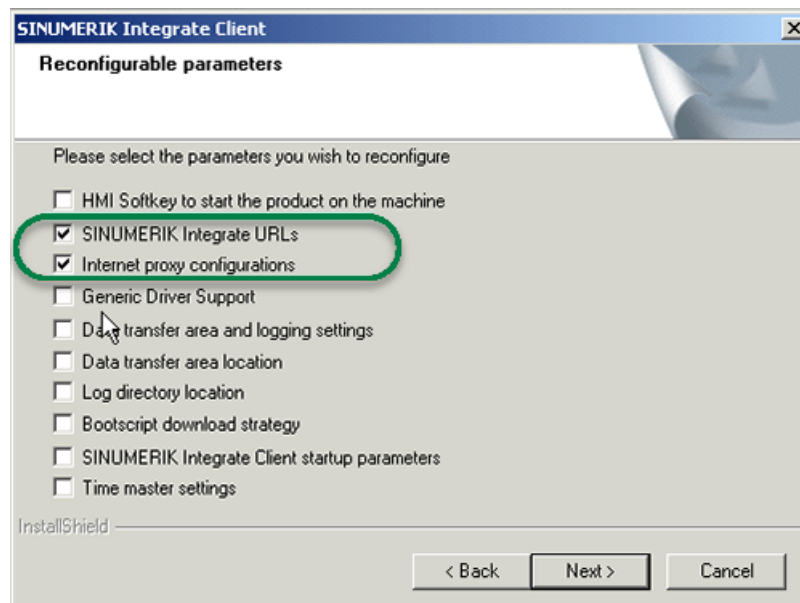
- 5. The "Additional Products" window opens.
 - Click "Next >".



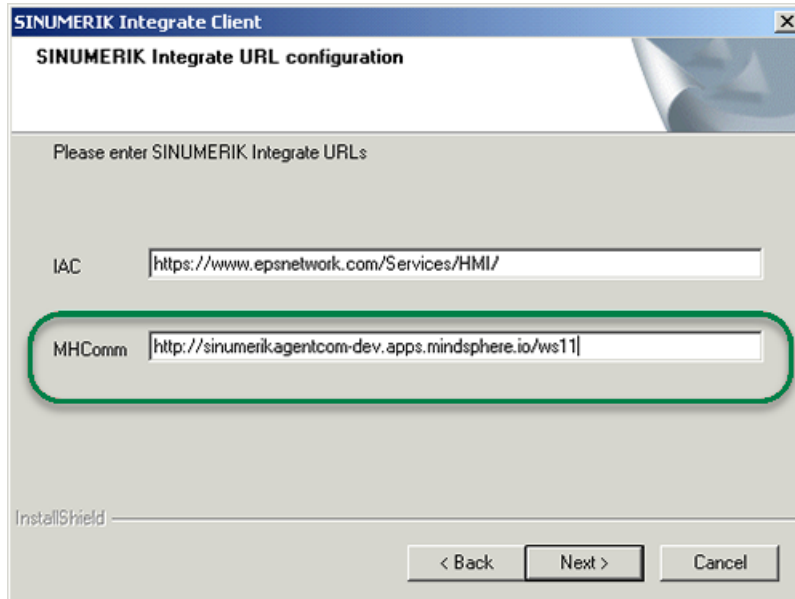
6. The "Reconfigurable parameters" window opens.
 - Select the "NO - Do not prepare SINUMERIK Integrate client for series start-up" option button.
 - Click "Next >".



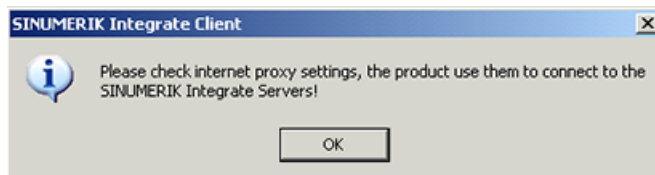
7. Activate the following checkboxes:
 - "SINUMERIK Integrate URLs"
 - "Internet proxy configurations"
 - Click "Next >".



- 8. The "SINUMERIK Integrate URL configuration" window opens.
 - Configure the URL for connection to MindSphere with **http** and not with **https**. Enter the following URL in the "MHComm" input field, depending on which MindSphere system you are connected with:
MindSphere V3 Livesystem (<http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
MindSphere Alibaba (<http://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)
 - Click "Next >".

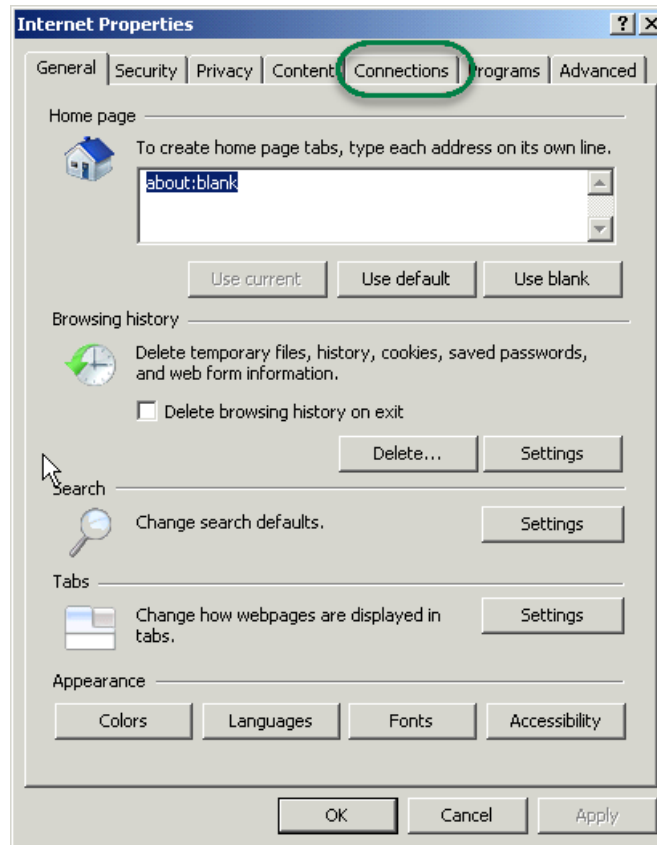


- 9. The following prompt is displayed: "Please check internet proxy setting, the product use them to connect to the SINUMERIK Integrate Servers!".
 - Click "OK".

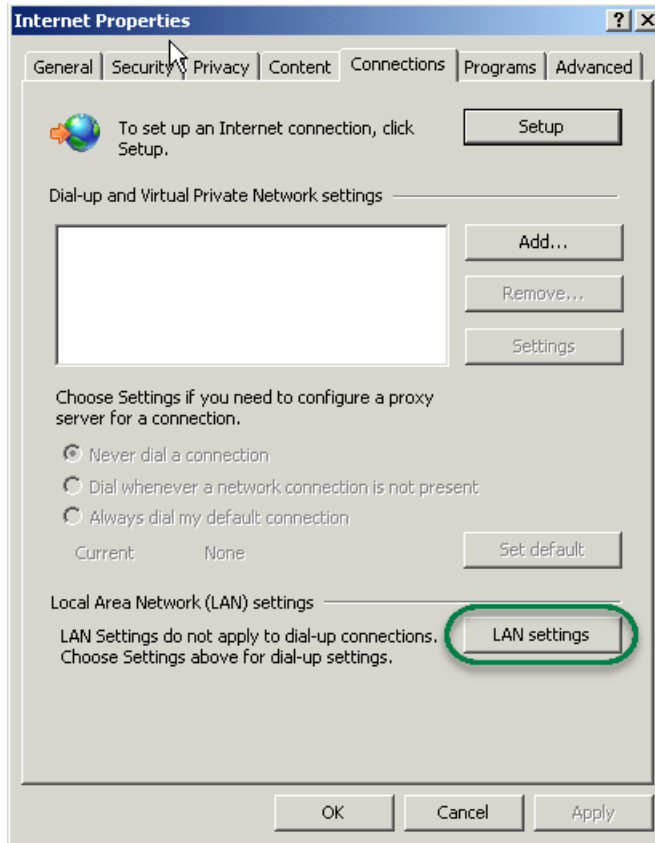


10. The "Internet Properties" > "General" window opens.

- Open the "Connections" tab.



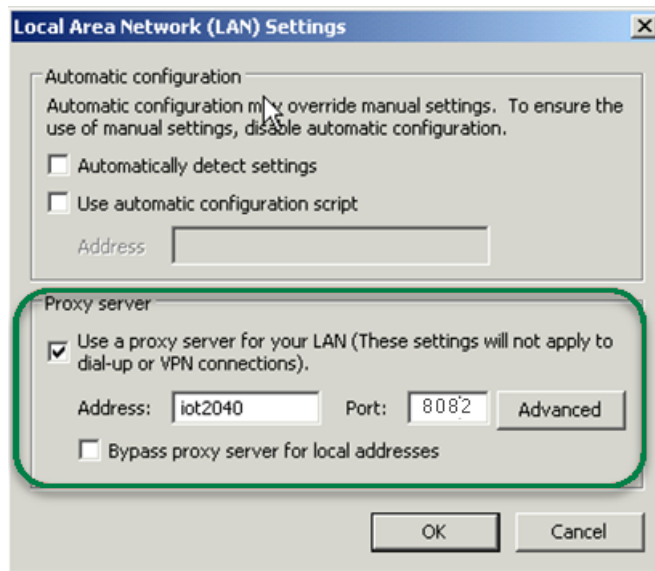
- 11. The "Connections" window opens.
 - In the "Local Area Network (LAN) settings" group box, click the "LAN settings" button.



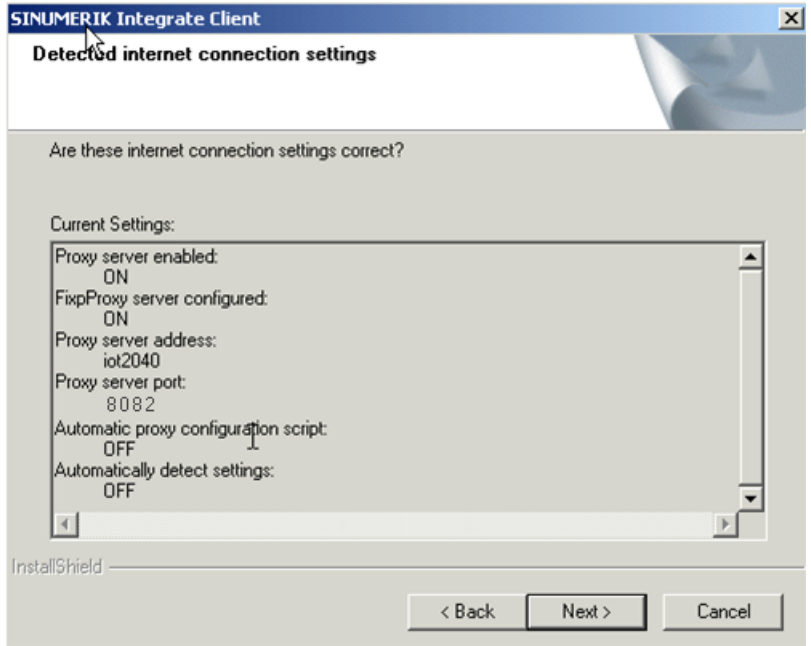
12. The "Local Area Network (LAN) settings" window opens.

Enter the proxy settings:

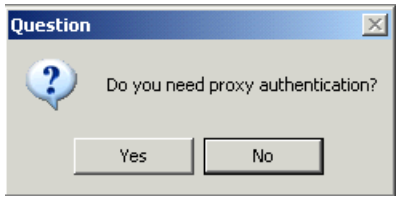
- Deactivate the "Automatically detect settings" checkbox.
- Deactivate the "Use automatic configuration script" checkbox.
- In the "Proxy server" group box, select the "Use a proxy server for your LAN" check box.
- Address: iot2040
- Port (as configured in Apache), e.g.: 8082
- Deactivate the "Bypass proxy server for local addresses" checkbox.
- Click "OK".



- 13. The "Detected internet connection settings" window opens. The defined proxy settings are shown for checking.
 - Click "Next >".

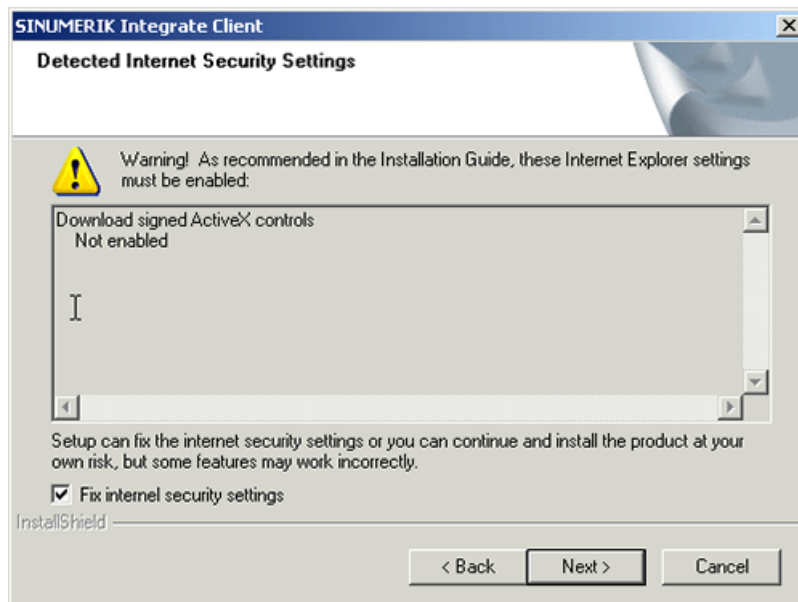


- 14. The following question is displayed: "Do you need proxy authentication?"
 - Click the "No" button.

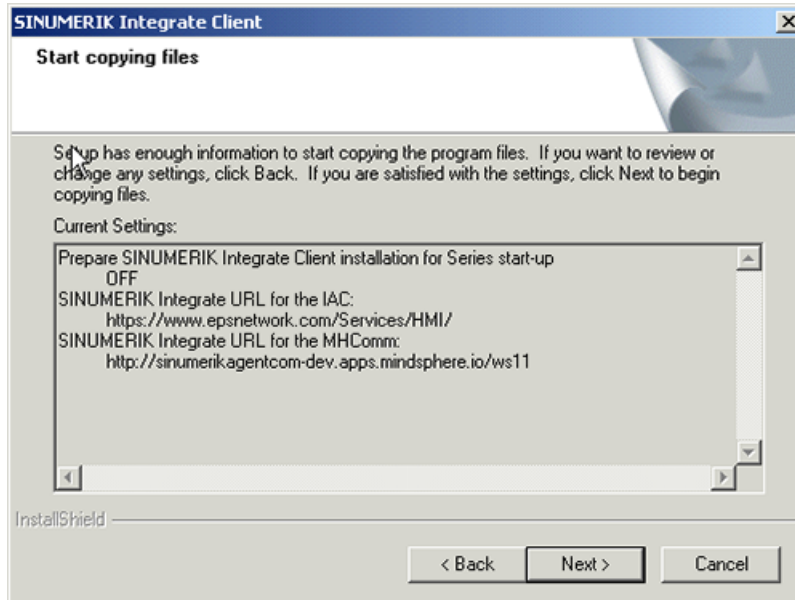


15. Select the "Fix internal security settings" check box.

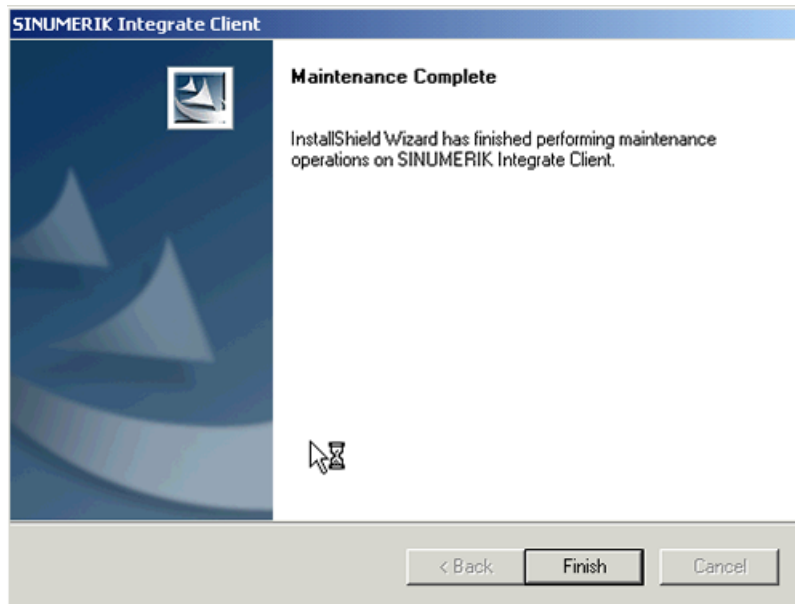
- Click "Next >".



- 16. The "Start copying files" window opens.
The specified proxy settings are displayed for validation.
 - Click "Next >".



- 17. The "Maintenance Complete" window opens.
 - Click "Finish>" to complete the installation.

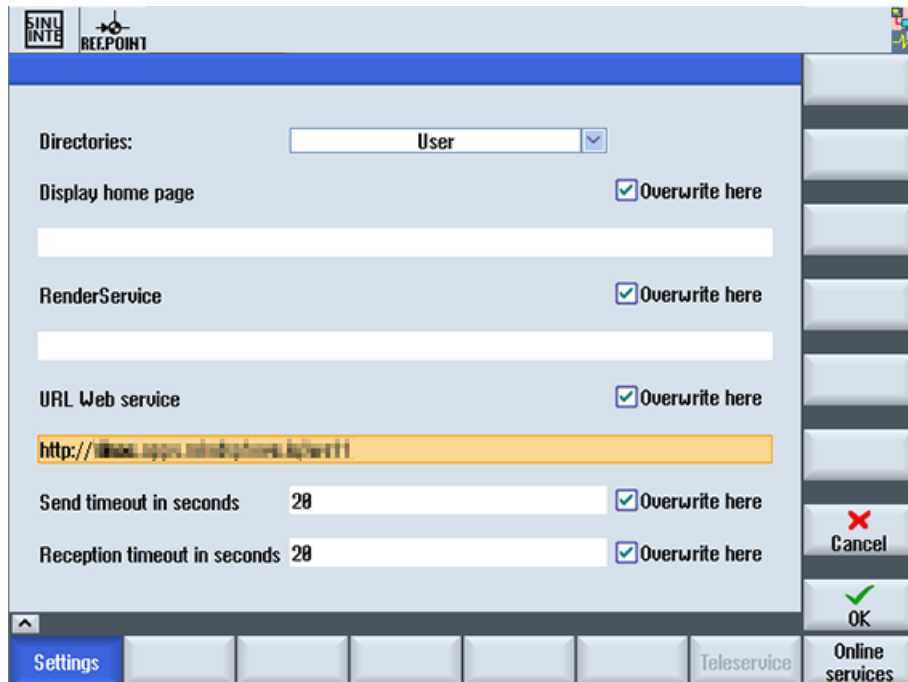


3.4.5.3 SINUMERIK control with SINUMERIK Operate - Setting the proxy

This chapter describes configuring the SINUMERIK Integrate Client for SINUMERIK Operate.

Procedure

1. The "Settings" window is open.
Press the "URLs>" softkey.
2. Press the "Settings" softkey and select the following settings:
 - Directory: Select the "User" entry in the "Directories" drop-down list.
 - Display home page: Activate the "Overwrite here" checkbox.
 - RenderService: Activate the "Overwrite here" checkbox.
 - Web service URL: Activate the "Overwrite here" checkbox.
 - Configure the URL for connection to MindSphere with **http**, and not with **https**.
Enter the following web service URL depending on which MindSphere system you are connected with:
MindSphere V3 Livesystem (<http://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
MindSphere Alibaba (<http://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)
 - Enter the required value in the "Send timeout in seconds" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.
 - Enter the required value in the "Receptions timeout in seconds" input field (default value is 200). For MindSphere, a value of "20" is recommended, and activate the "Overwrite here" option box.



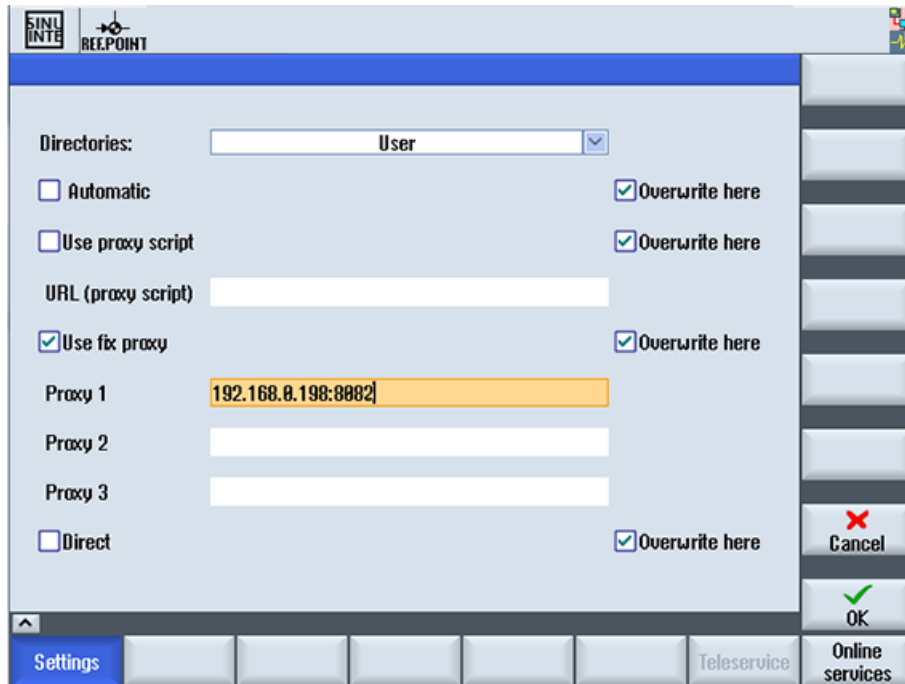
3. Configure the fixed proxy in SINUMERIK in the following format:
<ip-address>:<port>
 <ip-address>: IP address of the IoT2040
 <port>: Port used by Apache:

- Port 8082
- Press the "OK" softkey.

Example

The IP address of IoT2040 is 192.168.0.198, this results in the following configuration:

- MindSphere V3 Livesystem: 192.168.0.198:8082

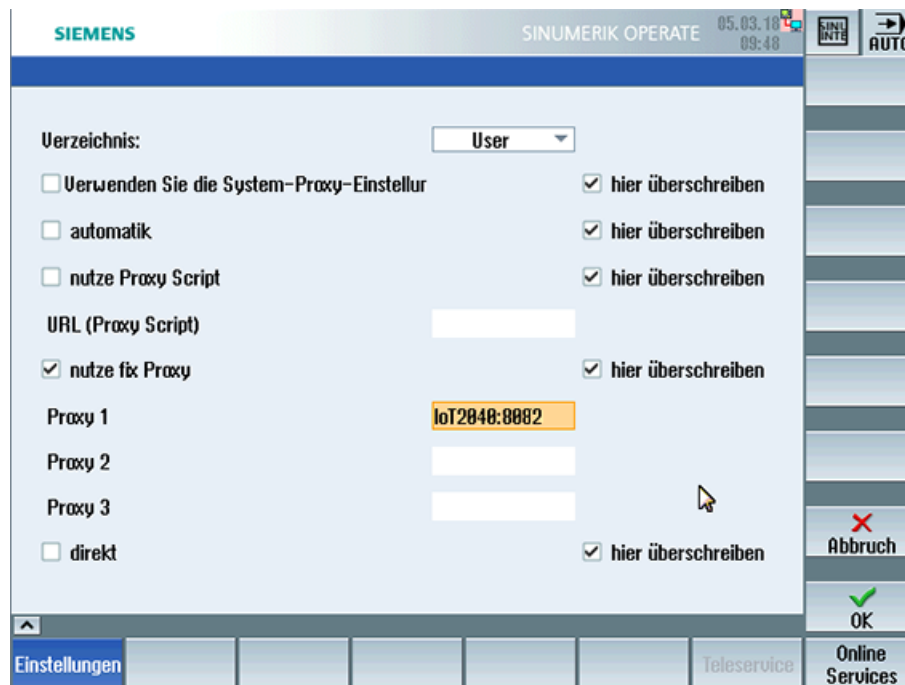


Error correction in the proxy connection

The certificate is generated with the general name IoT2040. Rather than the IP address, it may be necessary to use FQDN: IoT2040 to access the proxy.

If the IoT2040 is accessed with the DNS, no further action is required.

1. If no DNS is used, extend the host files with the IP and the name of the IoT2040. In the PCU 50, the file is stored in the following directory:
C:\Windows\System32\drivers\etc\hosts
2. In the following example, add the following file to the "Host":
192.168.0.198 IoT2040
3. Enter the desired setting in the text box "Proxy 1", for example: "IoT2040:8082".



3.4.6 Backup the root access to the IoT2040 Box - Optional

Although this step is optional, we recommend that this configuration is performed for security reasons.

3.4.6.1 Setting the password for root user

No default root password is set.

For security reasons, it is recommended that the root password is set as soon as possible.

Procedure

1. Open a remote session with PuTTY and enter the following command:

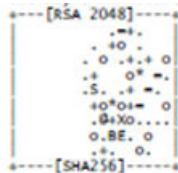
```
passwd
```
2. You are requested to enter a new password:
Enter the new password as specified:
Changing password for root
Enter the new password (minimum of 5 characters)
Please use a combination of upper and lower case letters and numbers.
New password:

3. Repeat the password:
Re-enter new password:
4. The following is then displayed:
passwd: password changed.
root@iot2000:~#
The password is set.

3.4.6.2 Generating SSH key pairs

Procedure

1. Create the directory in which the keys are stored:
`mkdir -p ~/.ssh`
2. Create the key pairs:
`ssh-keygen -t rsa`
 - Generate the key pair "public/private rsa".
 - Enter the storage location of the key, e.g. /home/root/.ssh.
 - Enter the password.
If you do not enter a password, then leave the entry empty.
 - Repeat the password.
Your identification is stored in the following directory: /home/root/.ssh/id_rsa.
Your public key is stored in the following directory: /home/root/.ssh/id_rsa.pub.
The fingerprint of the key is shown as follows:
SHA256:vN0y+nIMQ0Nb5UOBkZ8upyVa4wwf/8Z1IDg7TJcMvrg root@iot2000
The Randomart Image of the key is:



3. Copy the public key with the command "`ssh-copy-id`" to the authorization files of the new SINUMERIK control.
4. Ensure that the example name and the IP address have been replaced:
`cat ~/.ssh/id_rsa.pub | ssh root@192.168.0.198 "mkdir -p ~/.ssh && cat >> ~/.ssh/authorized_keys"`
 - The following will be displayed:
The authenticity of host '192.168.0.198 (192.168.0.198)' can't be established.
ECDSA key fingerprint is
SHA256:KwhYZhX1APiu1K0WXUkTmzF35S9VDhqv0YcFo5/KSWg.
Are you sure you want to continue connecting (yes/no)? yes
Warning: Permanently added '192.168.0.198' (ECDSA) to the list of known hosts.
DISPLAY "(null)" invalid; disabling X11 forwarding

You can find **more information** on key pairs at

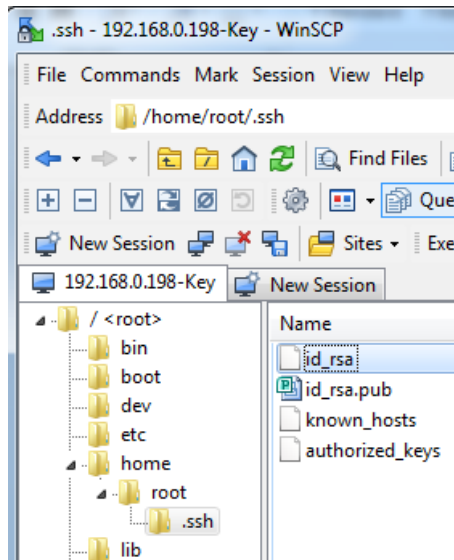
ssh key (<https://www.yoctobe.com/servers/setting-up-ssh-keys/>)

3.4.6.3 Generating the private key in PuTTY format

PuTTY SSH and the WinSCP client for Microsoft Windows do not use the same key format as the OpenSSH client. For this reason, a new SSH public and private key must be created with the PuTTYgen tool or an existing OpenSSH private key converted.

Procedure

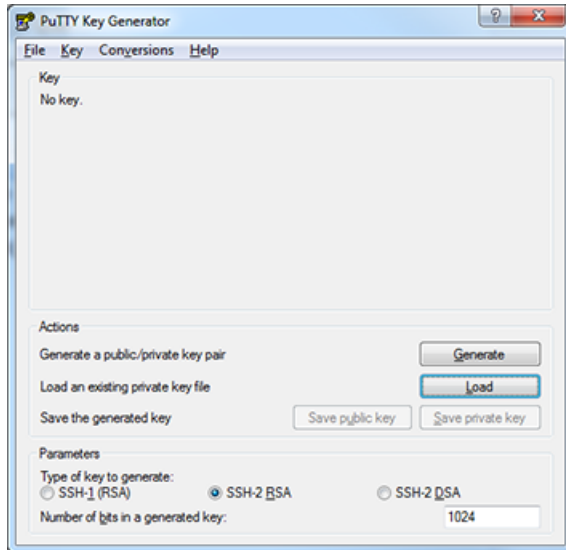
1. Download the generated private key from the IoT2040 into the local SINUMERIK control, into the following directory: `/home/root/.ssh/id_rsa`.



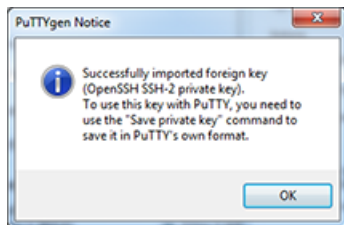
2. Start the PuTTY Key Generator by double-clicking "PuTTYgen".



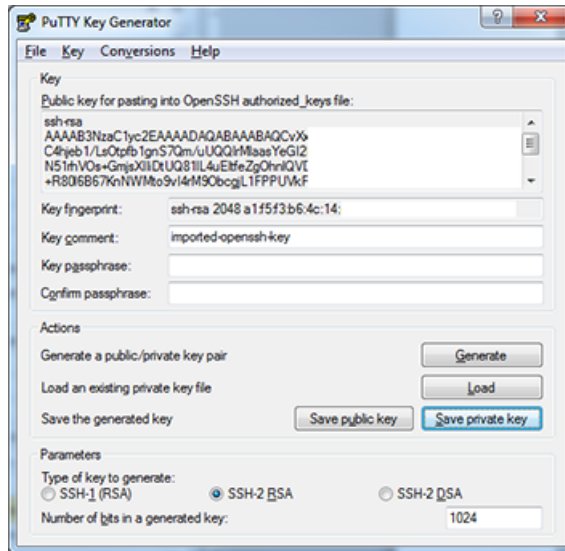
3. The "PuTTY Key Generator" window opens.
There is still no key.
 - Click "Load" in the "Actions" area.
Load the file with private key "id_rsa".



4. The "PuTTYgen Notice" window opens and a message indicates the success of the operation.
Click "OK".



5. The "PuTTY Key Generator" window opens.
The key is displayed.
 - In the "Actions" area, click "Save private key".



6. The new file, e.g. "id_rsa_PUTTY.ppk", is now created.

3.4.6.4 Connect to the IoT2040 using the private key

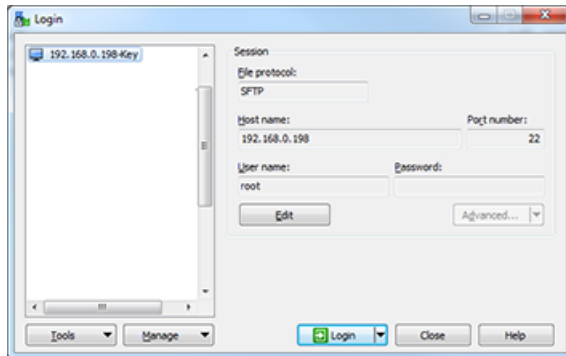
Requirement

Create the connection to the IoT2040 either with WinSCP or with PuTTY once you have installed the private key, e.g. "id_rsa_PUTTY.ppk".

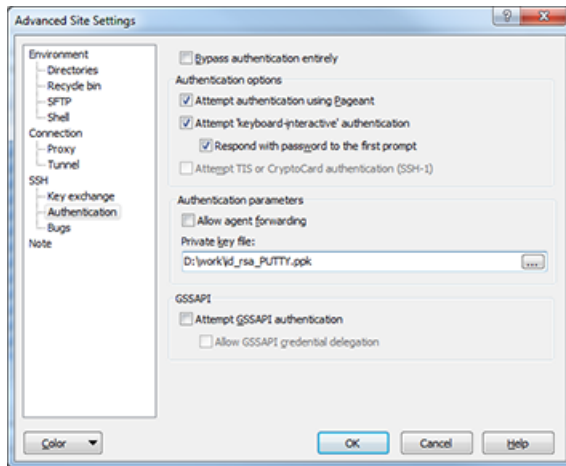
You can find **more information** at: Generating the private key in PuTTY format (Page 83).

Procedure

1. Login to WinSCP.



2. Select Edit > Advanced > SSH > Authentication > Authentication parameters > Private key file.



3. Deactivate the login with user name and password.

Note

Ensure login

Perform this step only when you are sure that you can login with the created private key! Otherwise, you can no longer login to the IoT2040 and must reinstall the firmware.

- Create a backup before you perform the next steps.
- Open the file "/etc/ssh/sshd_config".
- Change the parameter: `PermitRootLogin without-password`.
- Change the parameter: `PermitEmptyPasswords no`.
- Remove any superfluous packages from the Yokto image (optional).
For security reasons, we recommend that the superfluous packages and binaries made available in the default image of the IoT2040 are deleted.
- `opkg remove gdbserver --force-removal-of-dependent-packages`
- `opkg remove gdb-dev`

- `opkg remove gdb`

3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

3.5.1 Overview

Requirement

- Windows 7 SP1
- The up-to-date Windows patches must be installed
- .NET Framework as of 4.x must be installed
- MicrosoftEasyFix51044 must be installed so that TLS 1.2 functions
You can find **more information** on MicrosoftEasyFix51044 at: Microsoft support (<https://support.microsoft.com/en-us/help/3140245/update-to-enable-tls-1-1-and-tls-1-2-as-a-default-secure-protocols-in#easy>)
The direct download link is: Download microsoftEasyFix51044 (<https://aka.ms/easyfix51044>)
- Visual C++ (free software for Visual Studio 2015 or higher) must be installed
- SINUMERIK Integrate Client version 4.12.0.21
- To establish a connection to MindSphere, TLS 1.2 Support must be activated.
Further information about MindSphere can be found in the Installation Manual SINUMERIK Integrate MMP, MMT, AMC, AMP, AMM/E, AMD.

Introduction

In order to use ManageMyMachines with FANUC control systems, you must carry out the following installations and configurations:

1. Install the SINUMERIK Integrate/ePS Client
Information on SINUMERIK Integrate/ePS Client can be found at: Installing the SINUMERIK Integrate client (Page 89)
2. Install the FanucModule
You can find information on installation at: Installation with the 3rdPartyController (Page 98)
3. Integrate the FanucModule in the SINUMERIK Integrate/ePS client
You can find information on integration at: Replace the current driver with the Fanuc driver (Page 100)
4. Integrate MTConnect in the SINUMERIK Integrate/ePS client
Information on integration can be found at: Replace the current driver with the MTConnect driver (Page 101)
5. Configure the FanucModule and MindSphere
You can find information on configuration at: Configuring FanucModule and MindSphere (Page 104)

6. Configure the FanucModule and MindSphere
Information on configuration can be found at: Configuring MTConnect and MindSphere (Page 105)

7. Configure customized settings in MindSphere
Information about the configuration can be found at: Integrating variables (Page 107)

If you no longer wish to use the 3rdPartyController, then uninstall the software
Information on the uninstallation can be found at: Uninstalling 3rdPartyController (Page 115)

Note

File upload

The file upload is not currently supported on Fanuc controls because of the lack of drivers.

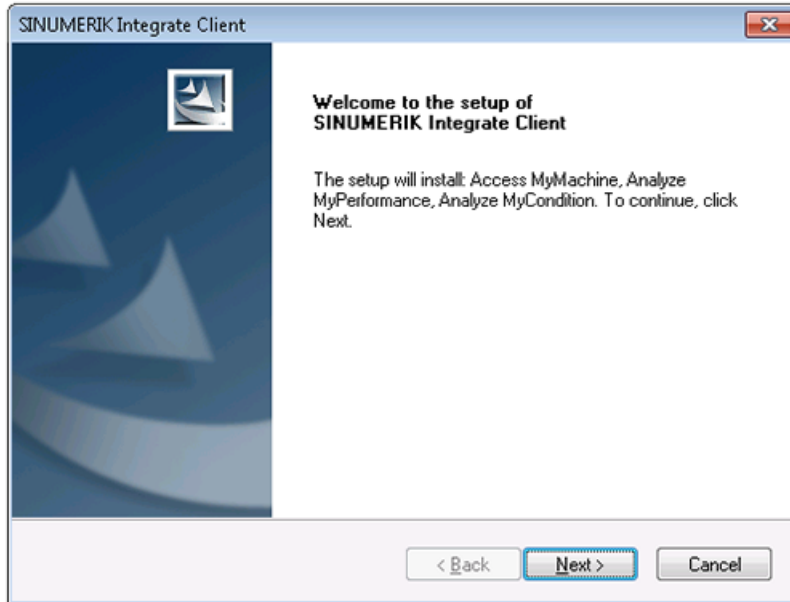
3.5.2 Installing the SINUMERIK Integrate client

Procedure

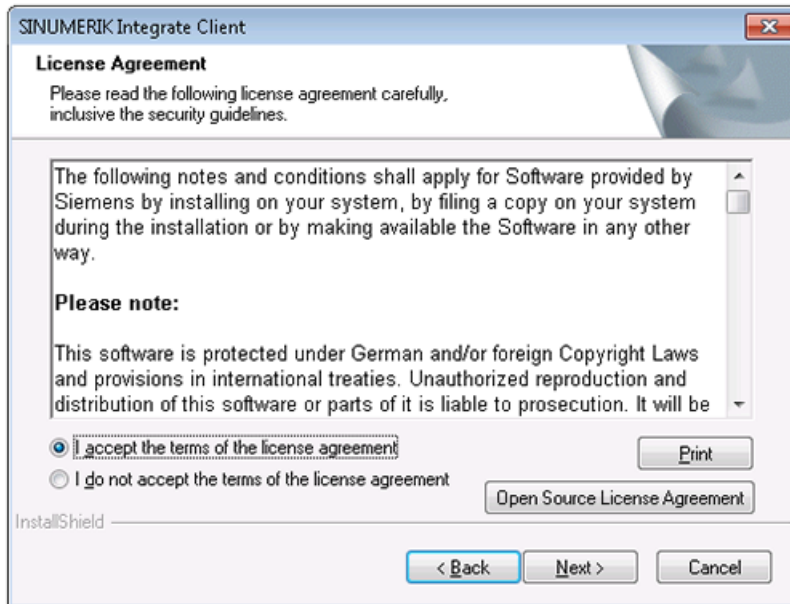
1. Start the SINUMERIK control system in the Windows service mode.
2. Open the installation directory.
3. Start the "setup.exe" setup file by double-clicking.
 - If you have not installed the appropriate Internet Explorer, a message will appear indicating this, e.g. "The program requires Internet Explorer 6 or higher". Installation is canceled and you must install the appropriate Internet Explorer first. Then restart the client installation.

3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

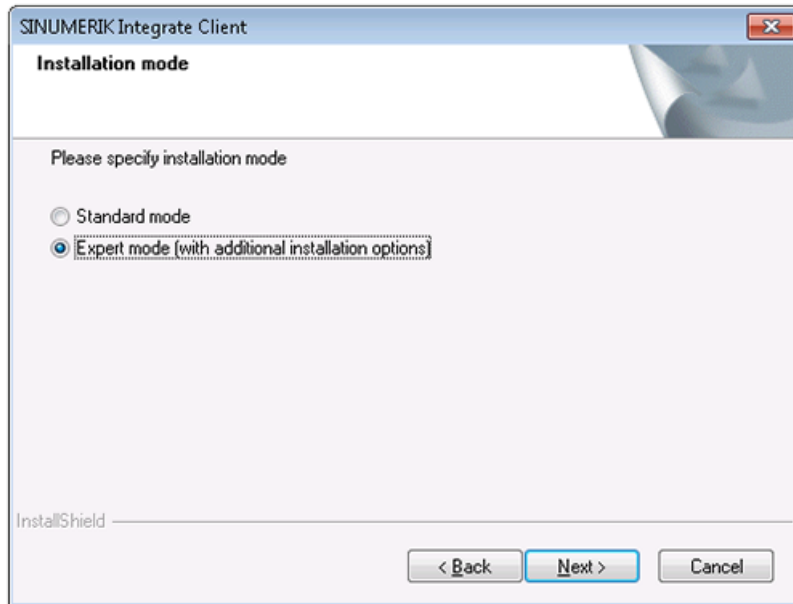
- 4. The welcome dialog box opens.
The installation language is English.
Click "Next >" to start the installation.



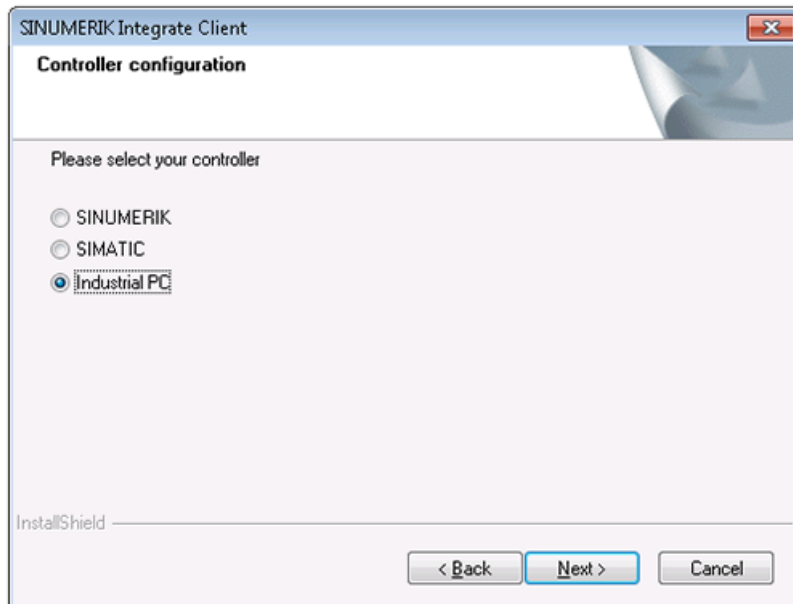
- 5. The "License Agreement" window opens.
Read the license agreement.
 - Click "Print" if you want to print out the terms.
 - Then activate the "I accept the terms of the license agreement" checkbox and click "Next >".
 - OR -
 - Click "< Back" to return to the previous window.



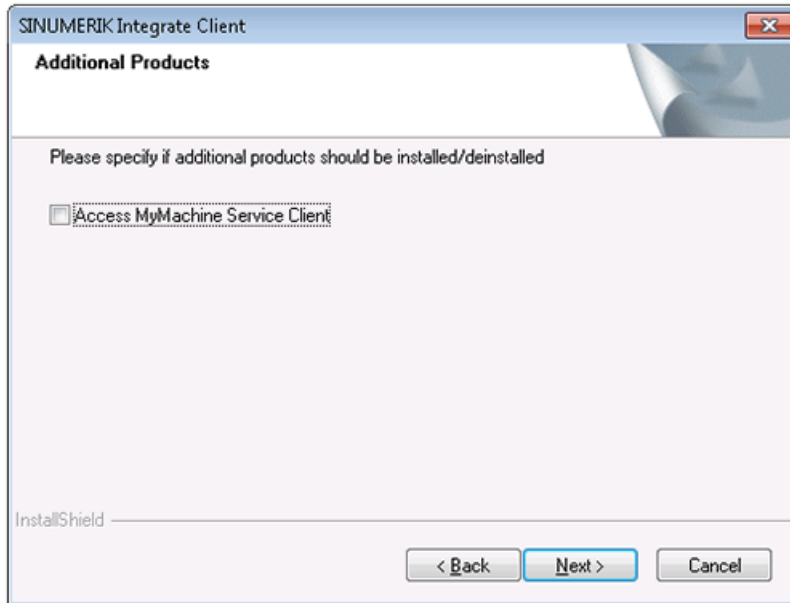
6. The "Installation mode" window opens.
 - Select the "Expert mode (with additional installation options)" checkbox.
 - Click "Next >".



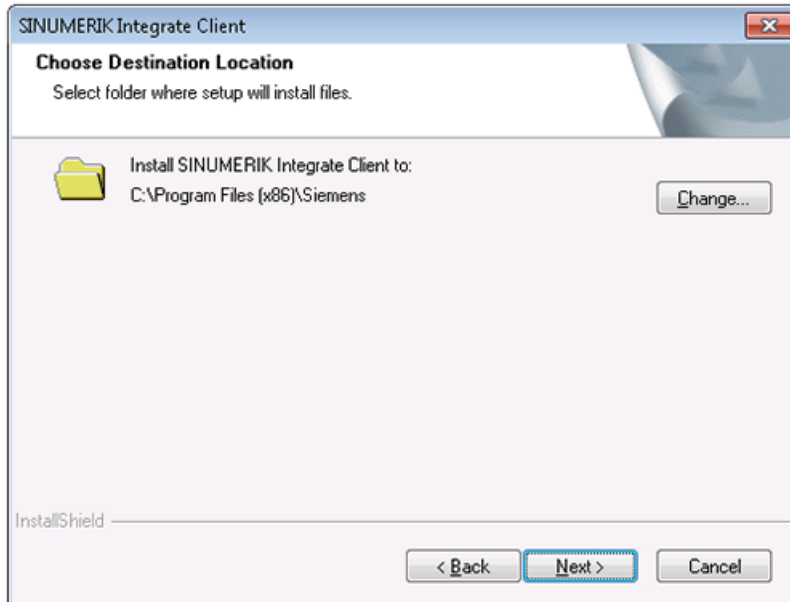
7. The "Controller configuration" window opens.
 - Activate the "Industrial PC" checkbox.
 - Click "Next >".



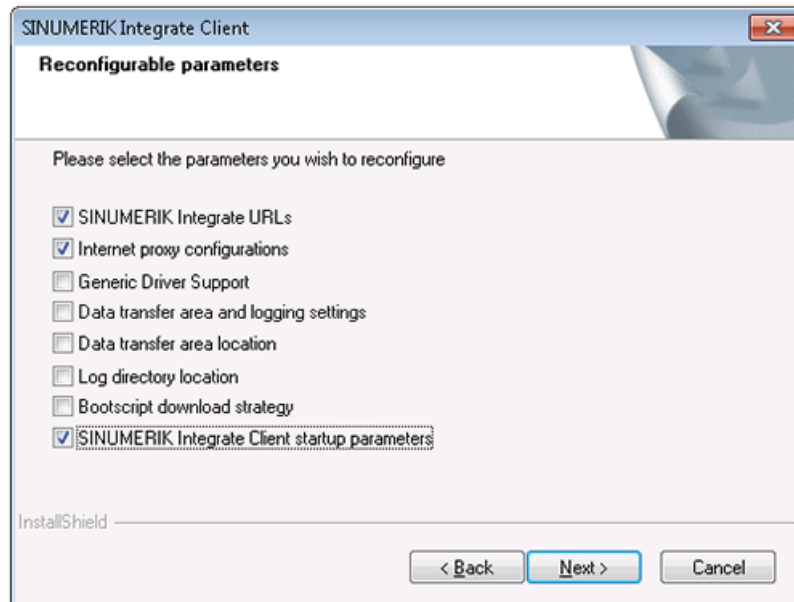
- 8. The "Additional Products" window opens.
 - Click "Next >".



- 9. The "Choose Destination Location" window opens and the installation directory is displayed.
 - Click "Next >".
 - OR -
 - Click "Change..." to change the directory.



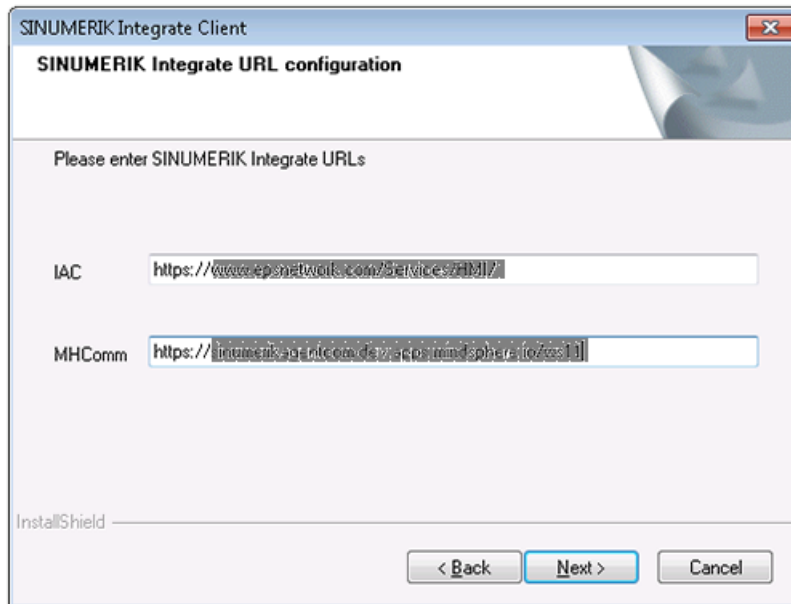
10. The "Reconfigurable parameters" window opens.
Activate the checkbox:
- "SINUMERIK Integrate URLs"
 - "Internet proxy configurations"
 - "SINUMERIK Integrate Client startup parameters"
 - Click "Next >".



11. The "SINUMERIK Integrate URL configuration" window opens.
The proxy server is required to connect the control with MindSphere.
Enter the following web service URL in the "MHComm" input field, depending on which MindSphere system you are connected with:

- MindSphere V3 Livesystem (<https://gateway.eu1.mindsphere.io/api/agentcom-mmmops/v3/ws11>)
- MindSphere Alibaba (<https://gateway.cn1.mindsphere-in.cn/api/agentcom-dimcopt/v3/ws11>)

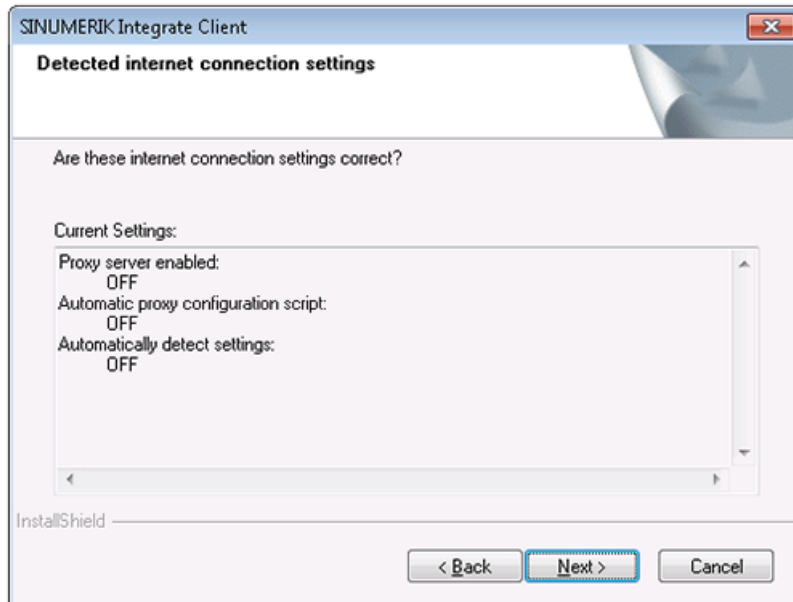
Click "Next >".



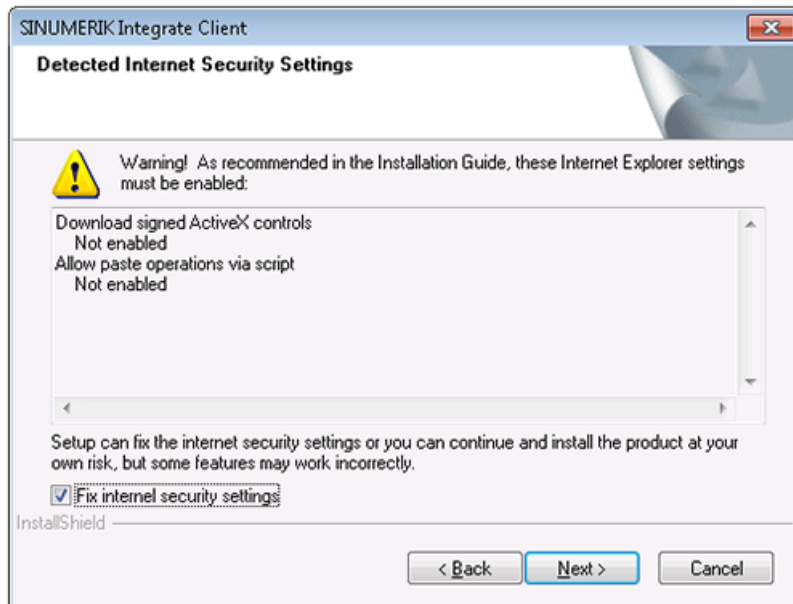
12. The following message is displayed.
Click "OK" to adapt the proxy server.



13. The "Detected internet connection settings" window is displayed.
Click "Next >".

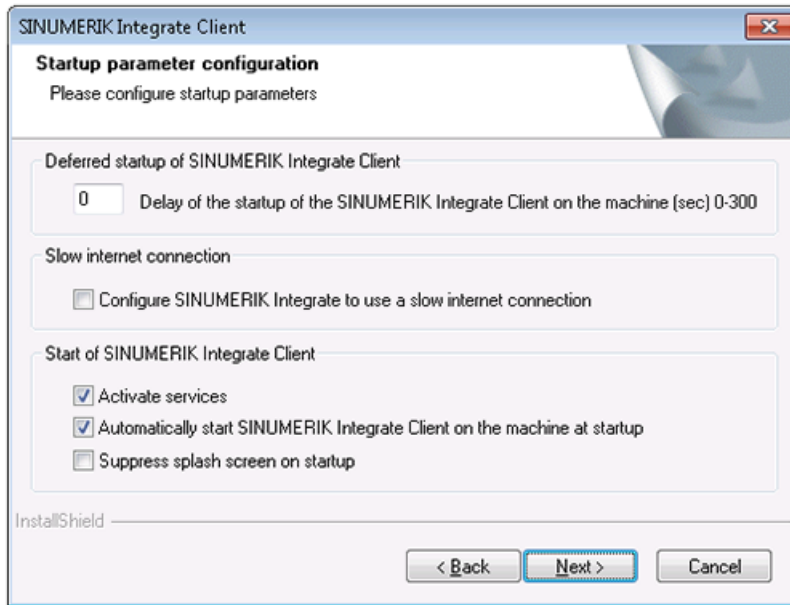


14. The "Detected Internet Security Settings" window is displayed.
- Activate the "Fix internal security settings" checkbox.
 - Click "Next >".

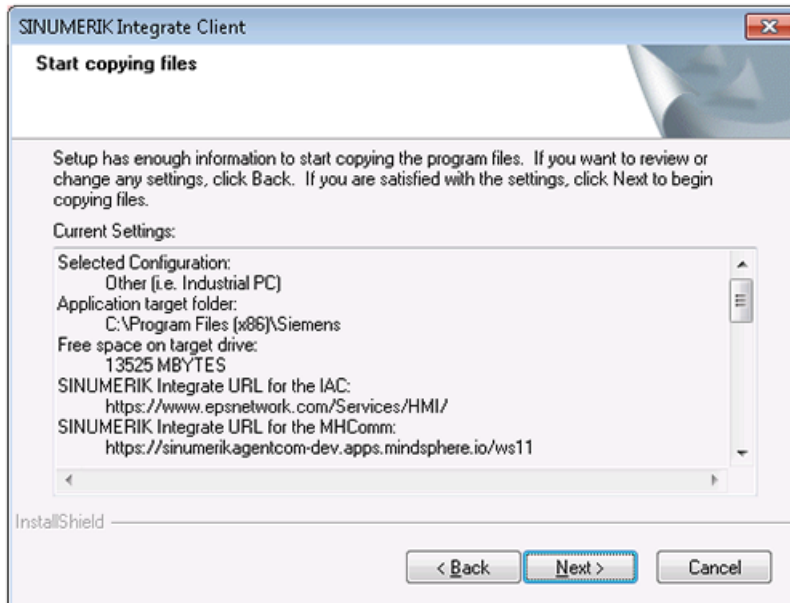


3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

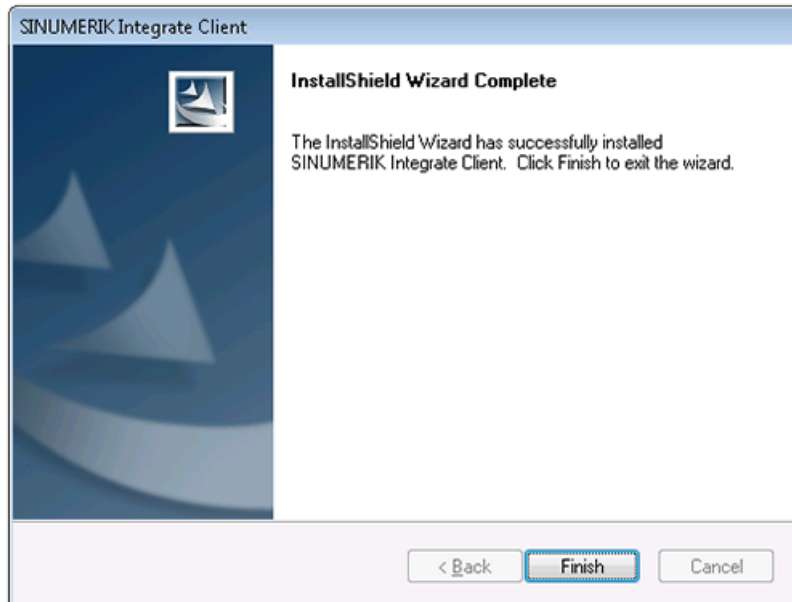
- 15. The "Startup Parameter Configuration" window opens.
Activate the option box:
 - "Activate services"
 - "Automatically start SINUMERIK Integrate Client on the machine at startup"
 - Click "Next >".



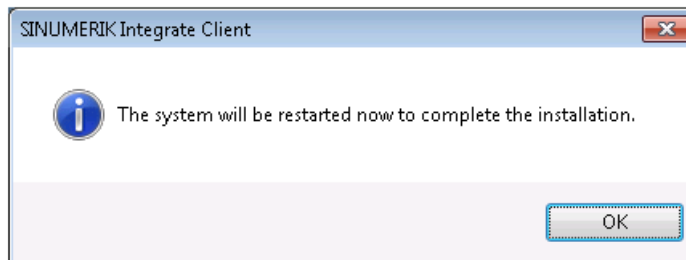
- 16. The "Start copying files" window opens and the settings made are displayed.
 - Click "Next >" to copy the data to the SINUMERIK control.



17. The "InstallShield Wizard Complete" window opens.
Click "Finish".



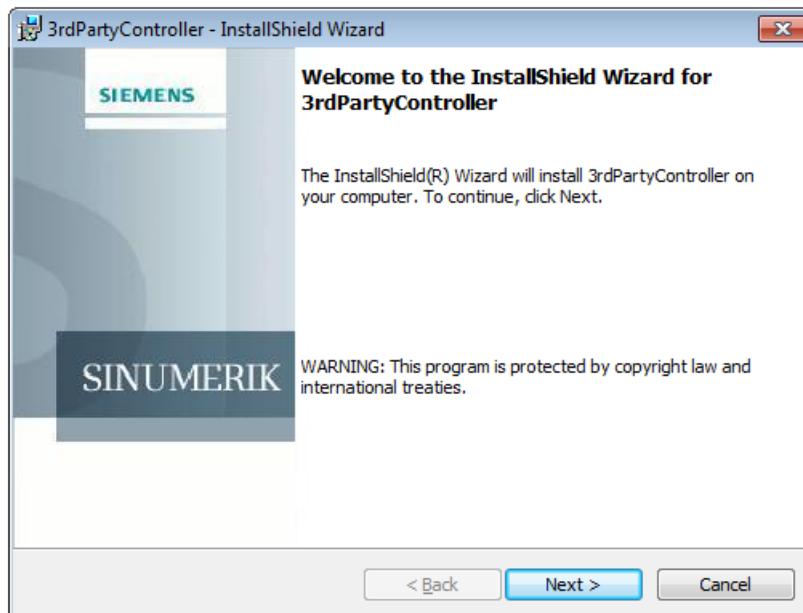
18. You see a message to execute a restart.
To do this, click "OK".



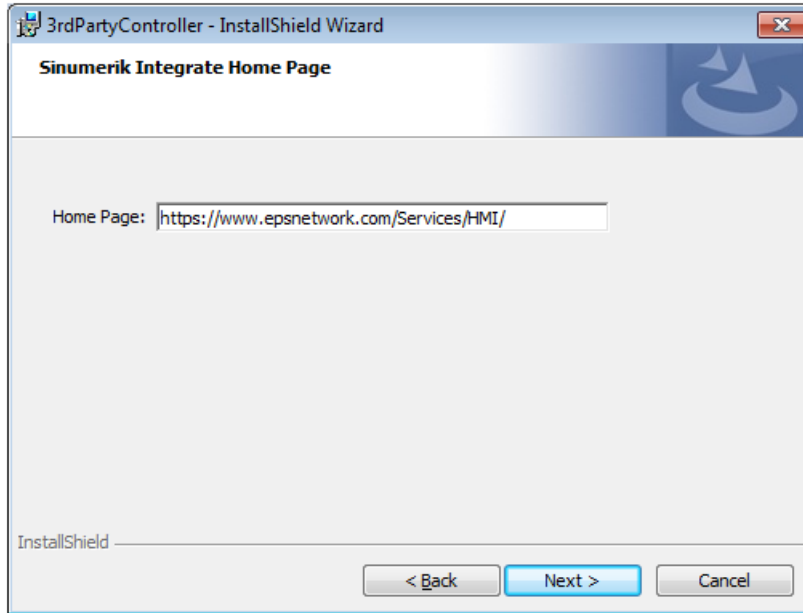
3.5.3 Installation with the 3rdPartyController

Procedure

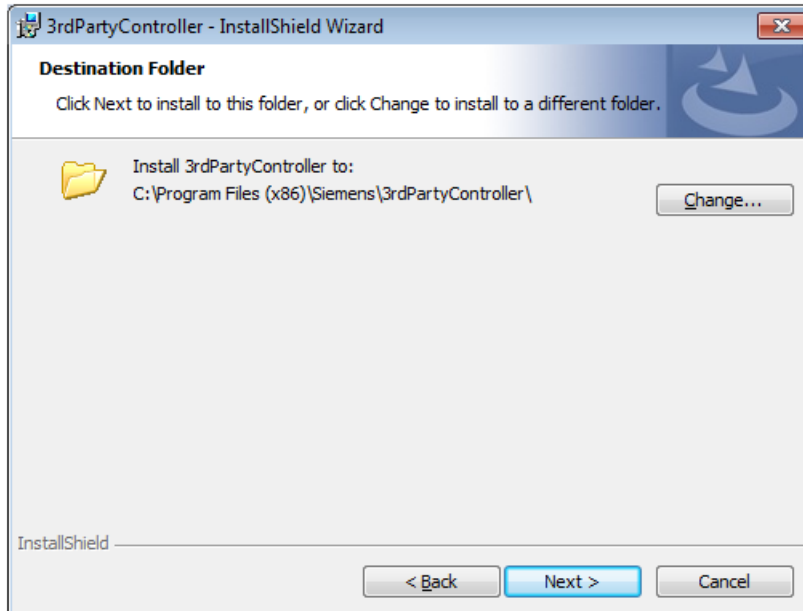
1. Double-click the file "3rdPartyControllerSetup.exe".
 - If you have not installed the appropriate Internet Explorer, a message will appear indicating this, e.g. "The program requires Internet Explorer 6 or higher". Installation is canceled and you first have to install the appropriate Internet Explorer. Then restart the client installation.
2. The welcome screen opens.
The installation language is English.
Click "Next >".



3. Use the recommended installation folder for the installation of the 3rdPartyController.



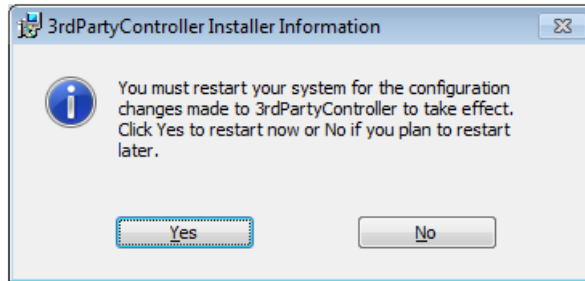
4. Click "Next>".
The installation is performed.



3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

5. You are prompted to restart the system after the installation has been completed. Click the "No" button to edit the settings and replace the current drivers with your drivers. Currently, 2 drivers are available in the 3rdPartyController package:

- Fanuc driver
- MTConnect driver



6. After you have installed your drivers, perform a restart.

3.5.4 Replace the current driver with the Fanuc driver

Procedure

To integrate "FanucModule", you have to replace the current driver with the Fanuc driver. To do this, adapt the "settings.ini" configuration file of the client.

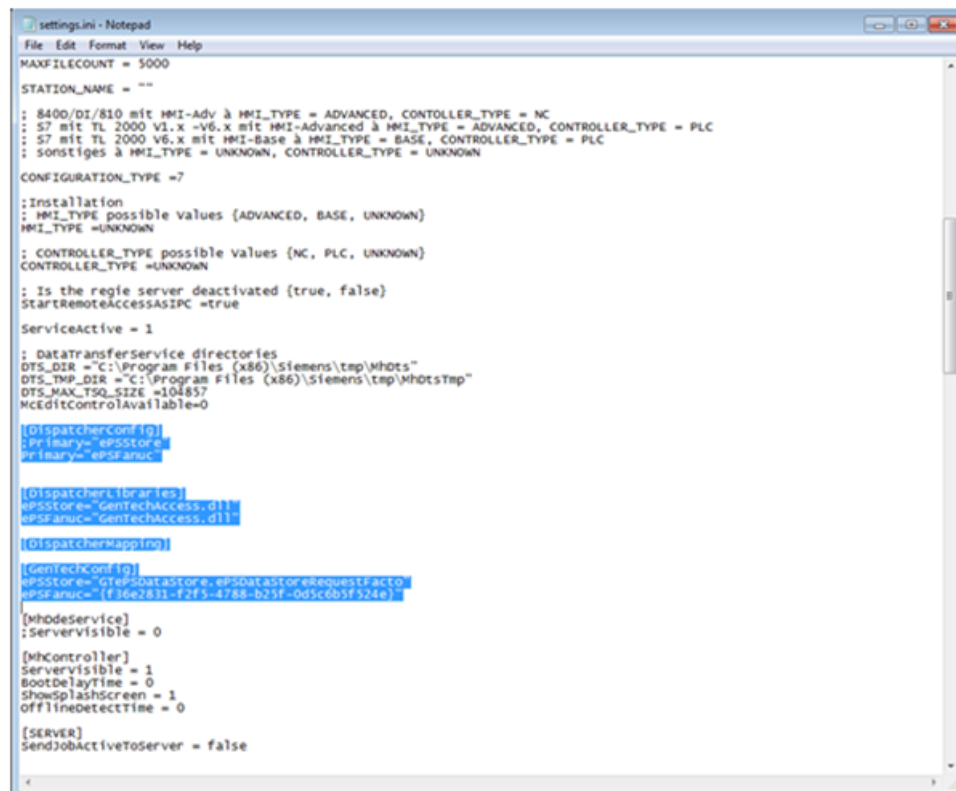
If the client was installed in the standard directory, then the "settings.ini" file is located in the following directory:

C:\Program Files(x86)\Siemens\MH\settings.ini

1. Open the file with any editor.
2. Search the following entries:
 - [DispatcherConfig],
 - [DispatcherLibraries]
 - [GenTechConfig]

3. Change these areas as follows:

```
[DispatcherConfig]
;Primary="ePSStore"
Primary="ePSFanuc"
[DispatcherLibraries]
ePSStore="GenTechAccess.dll"
ePSFanuc="GenTechAccess.dll"
[DispatcherMapping]
[GenTechConfig]
ePSStore="GTePSDataStore.ePSDataStoreRequestFacto"
ePSFanuc="{f36e2831-f2f5-4788-b25f-0d5c6b5f524e}"
```



4. Save your changes and restart the computer to activate the changes.

3.5.5 Replace the current driver with the MTConnect driver

Procedure

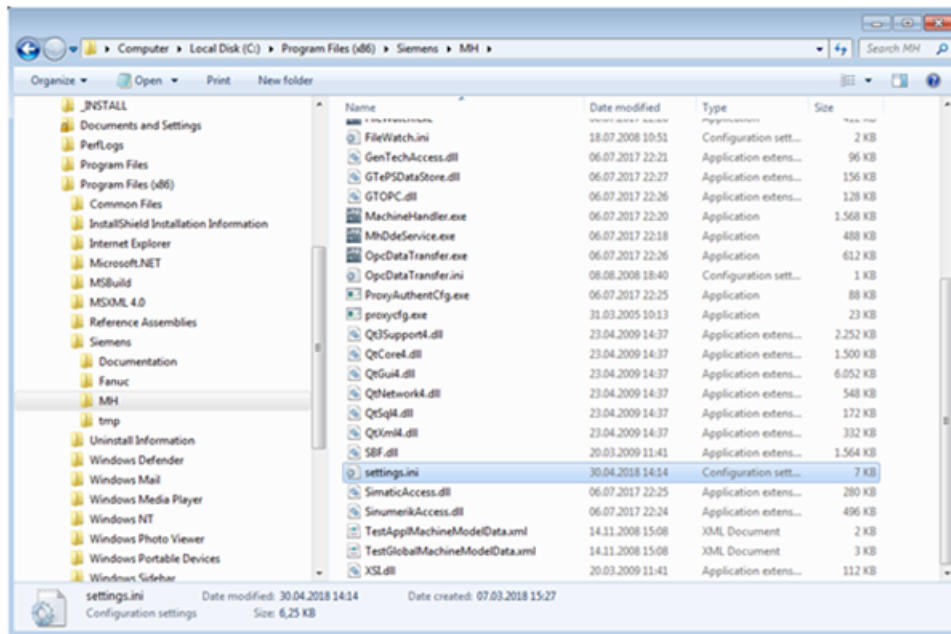
To integrate "MTConnect", you have to replace the current driver with the MTConnect driver. To do this, adapt the "settings.ini" configuration file of the client.

If the client was installed in the standard directory, then the "settings.ini" file is located in the following directory:

3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

C:\Program Files (x86)\Siemens\MH\settings.ini

1. Open the file with any editor.



2. Search the following entries:

- [DispatcherConfig],
- [DispatcherLibraries]
- [GenTechConfig]

3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

3. Change these areas as follows:

```
[DispatcherConfig]
;Primary="ePSStore"
Primary="ePSMTConnect"
[DispatcherLibraries]
ePSStore="GenTechAccess.dll"
ePSMTConnect="GenTechAccess.dll"
[DispatcherMapping]
[GenTechConfig]
ePSStore="GTePSDataStore.ePSDataStoreRequestFacto"
ePSMTConnect="{f36e2831-f2f5-4788-b25f-0d5c6b5f524e}"
```

```
settings - Notepad
File Edit Format View Help
MAXFILECOUNT = 5000
STATION_NAME = ""
: 8400/DI/810 mit HMI-Adv à HMI_TYPE = ADVANCED, CONTROLLER_TYPE = NC
: S7 mit TL 2000 V1.x -v6.x mit HMI-Advanced à HMI_TYPE = ADVANCED, CONTROLLER_TYPE = PLC
: S7 mit TL 2000 V6.x mit HMI-Base à HMI_TYPE = BASE, CONTROLLER_TYPE = PLC
: sonstiges à HMI_TYPE = UNKNOWN, CONTROLLER_TYPE = UNKNOWN
CONFIGURATION_TYPE =7
:Installation
: HMI_TYPE possible values {ADVANCED, BASE, UNKNOWN}
HMI_TYPE =UNKNOWN
: CONTROLLER_TYPE possible values {NC, PLC, UNKNOWN}
CONTROLLER_TYPE =UNKNOWN
: Is the regie server deactivated {true, false}
StartRemoteAccessAsIPC =true
ServiceActive = 1
: DataTransferService directories
DTS_DIR = "C:\Program Files (x86)\Siemens\tp\MHots"
DTS_TMP_DIR = "C:\Program Files (x86)\Siemens\tp\MHotsTmp"
DTS_MAX_TSQ_SIZE =104857
McEditControlAvailable=0
[DispatcherConfig]
;Primary="ePSStore"
Primary="ePSMTConnect"
[DispatcherLibraries]
ePSStore="GenTechAccess.dll"
ePSMTConnect="GenTechAccess.dll"
[DispatcherMapping]
[GenTechConfig]
ePSStore="GTePSDataStore.ePSDataStoreRequestFacto"
ePSMTConnect="{f36e2831-f2f5-4788-b25f-0d5c6b5f524e}"
[MHdsService]
;ServerVisible = 0
[MHController]
ServerVisible = 1
BootDelayTime = 0
ShowSplashScreen = 1
OfflineDetectTime = 0
[SERVER]
SendJobActiveToServer = false
[HOST]
WebServiceURL="https://www.epsnetwork.com/Services/MHC/MHcomm.asmx"
IaHomePageURL="https://www.epsnetwork.com/Services/HMI/"
HandshakeURL="https://render.epsnetwork.com/IERenderService/HandshakeService.asmx"
[NETWORK]
: Configure a network - proxy with the proxycfg tool
: use a minimum webserviceTimeout=180000 for modem access
WebServiceTimeout=60000
```

4. Replace the content of the sample file with the correct machine file:

C:\Program Files (x86)\Siemens\cppagent_bin\bin\agent.cfg

Further information about the file syntax can be found on the Cppagent project page: Syntax Github (<https://github.com/mtconnect/cppagent>)

5. Right click the following file:

Program Files (x86)\Siemens\MH\registerMTConnectModule.bat

6. Select the option "Run as administrator".
7. Perform a restart.

3.5.6 Configuring FanucModule and MindSphere

Requirement

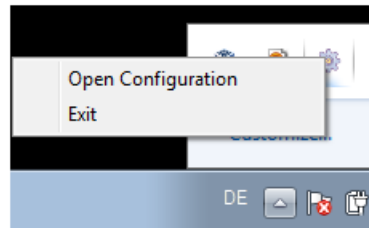
Carry out a restart to configure the IP address of the machine to be connected in the "FanucModule".

Configuring FanucModule – connecting to the machine

1. Right-click the "FanucConfig" icon in the info area of the "system tray" task bar.



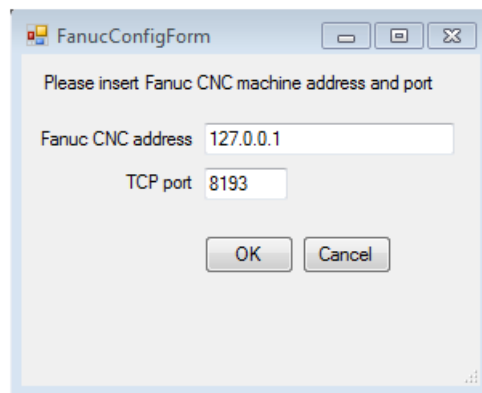
2. Select "Open configuration".



3. Enter the IP address of the FANUC controller, e.g.
 - Fanuc CNC address: 127.0.0.1
 - In most cases, the TCP port should not be changed.

Click "OK".

The configuration has been activated, and the FanucModule is ready to acquire data.



3.5.7 Configuring MTConnect and MindSphere

Procedure

1. Ensure that MTConnect is correctly installed on the machine side.
Further information can be found at: [MTConnect project page](#)
2. Start the configuration on the IPC page.
3. Navigate to
C:\Program Files\Siemens\cppagent_bin\bin
4. Open the file "agent.cfg" in an editor.
You see the following content.

```
1 Devices = ../simulator/VMC-3Axis.xml
2 AllowPut = true
3 ReconnectInterval = 1000
4 BufferSize = 17
5 SchemaVersion = 1.4
6
7 Adapters {
8     VMC-3Axis {
9         Host = 127.0.0.1
10        Port = 7878
11    }
12 }
13
14 Files {
15     schemas {
16         Path = ../schemas
17         Location = /schemas/
18     }
19     styles {
20         Path = ../styles
21         Location = /styles/
22     }
23     Favicon {
24         Path = ../styles/favicon.ico
25         Location = /favicon.ico
26     }
27 }
28
29 StreamsStyle {
30     Location = /styles/Streams.xsl
31 }
32
33 # Logger Configuration
34 logger_config
35 {
36     logging_level = debug
37     output = cout
38 }
```

3.5 Commissioning of 3rdPartyController/ FANUC/ MTConnect

5. Enter the IP address of your machine, e.g.:

```
6  Adapters
7  {
8      Adapter_1
9      {
10         Host = 172.27.33.128
11         Port = 7878
12     }
13 }
```

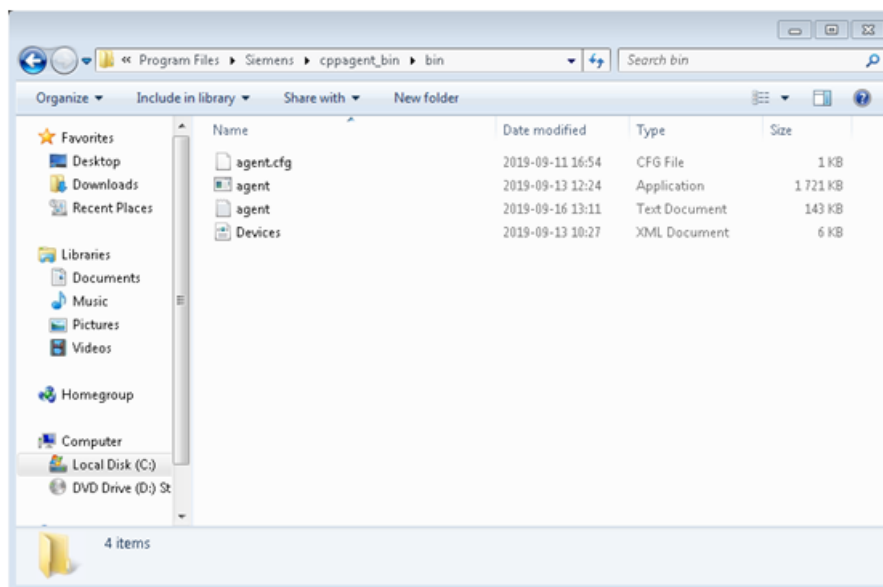
6. Configure an XML file that defines your machine.

```
<?xml version="1.0" encoding="UTF-8" ?>
<Controler id="mtconnect" name="mt">
  <DataItem category="EVENT" id="/Bag/State/opMode[u1]" name="op_mode" type="CONTROLER_MODE"/>
  <DataItem category="SAMPLE" id="/Nck/Configuration/accessLevel" name="accessLevel" type="EDUCATION"/>
</Controler>
<Component>
  <Pack id="pack" name="g3">
    <DataItem category="SAMPLE" id="/Channel/State/progStatus[u1]" name="g3_program" type="EDUCATION"/>
    <DataItem category="EVENT" id="/Channel/State/stopCond[u1]" name="g3_stop" type="CONTROLER_MODE_OVERRIDE" subType="OPTIMAL_STOP"/>
    <DataItem category="SAMPLE" id="/Channel/ProgramPointer/progName[u1,1]" name="g3_progName" type="PROGRAMMER"/>
    <DataItem category="SAMPLE" id="/Channel/State/feedRatePoOvr[u1]" name="g3_feedRate_override" type="DATA_FEEDRATE_OVERRIDE" subType="PROGRAMMER" unit="PERCENT"/>
    <DataItem category="SAMPLE" id="/Channel/Spindle/speedOvr[u1,1]" name="g3_spindle_override" type="ROTARY_VELOCITY_OVERRIDE" unit="PERCENT"/>
  </DataItem>
</Component>
</Controler>
```

The XML file must contain the following IDs:

- /Bag/State/opMode[u1]
- /Nck/Configuration/accessLevel
- /Channel/State/progStatus[u1]
- /Channel/State/stopCond[u1]
- /Channel/ProgramPointer/progName[u1,1]
- /Channel/State/feedRatePoOvr[u1]
- /Channel/Spindle/speedOvr[u1,1]

After the configuration, the directory should look like:



7. Restart your PC.

Checking the configuration

1. To check the configuration, enter the following address:
`http://127.0.0.1:5000/current`
 If the page is not displayed, check the log files of the agent. The storage location of the log files is specified in the agent .cfg file.
2. If the values are not correctly displayed on the Dashboard, check the following file:
`C:\Program Files\Siemens\3rdPartyController\mapMTConnect.xml`
 All inputs to MindSphere are displayed here.
3. If your machine sends the message "Running?" in the active status, then enter a different alias, e.g. "OFF", or "UNAVAILABLE" in the area `"/Channel/State/stopCond[u1]"`. The application then follows the new mapping.

Note

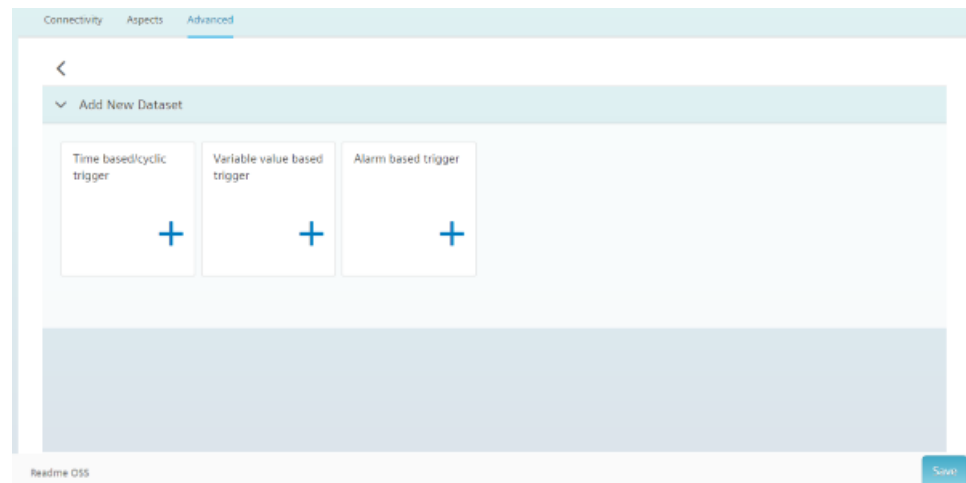
Valid XML file

After the changes, check whether you have generated a valid XML file.

3.5.8 Integrating variables

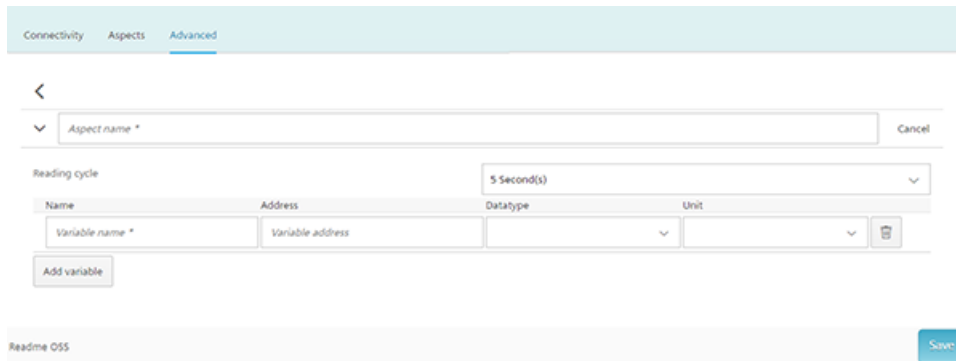
Customized variable and alarms

1. Select the "Advanced" tab in the "MTA Asset Config".
2. Click the "Add variables" button.
 An input line for the new variable appears
3. Click the small arrow > on the left of the text box.
4. Click the "Add configuration" button.
 The selection of triggers is displayed:
5. Select the desired trigger with a mouse click.



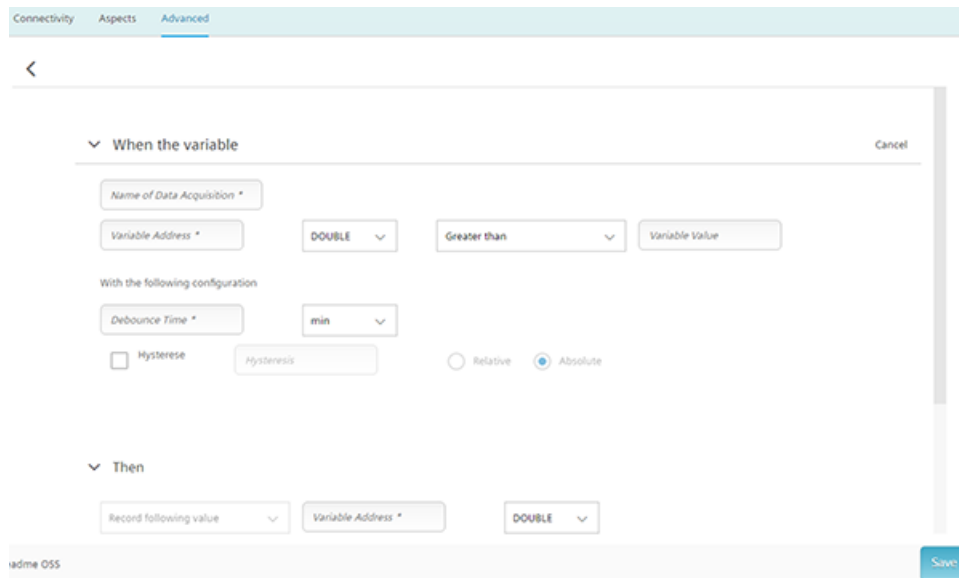
Time-based / cyclic trigger

In MindSphere, time-based cyclic data acquisition is carried out in a similar way to SINUMERIK control systems. However, the addresses are different.



Trigger based on variable values

1. Define the new aspect.
Enter the appropriate values.
2. Click the "Save" button.



Variable types

Several examples of acquiring variables from a FANUC control are listed in the following table. Additional variables, which are supported by the FOCAS library, are also possible.

Additional information on integrating the variables in MindSphere is provided in Chapter: MTConnect - Example: Integrating variables (Page 110)

| Name | Data type | Address |
|----------------|-----------|---|
| AxisAbs1 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/absolute[1] |
| AxisAbs2 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/absolute[2] |
| AxisAbs3 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/absolute[3] |
| AxisRel1 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/relative[1] |
| AxisRel2 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/relative[2] |
| AxisRel3 | DOUBLE | /TPC/focas/cnc/dynamic2/pos/relative[3] |
| Axis1_dist | DOUBLE | /TPC/focas/cnc/dynamic2/pos/distance[1] |
| Axis2_dist | DOUBLE | /TPC/focas/cnc/dynamic2/pos/distance[2] |
| Axis3_dist | DOUBLE | /TPC/focas/cnc/dynamic2/pos/distance[3] |
| Axis1 | STRING | /TPC/focas/cnc/axisname[1] |
| Axis2 | STRING | /TPC/focas/cnc/axisname[2] |
| Axis3 | STRING | /TPC/focas/cnc/axisname[3] |
| Spindle1 | STRING | /TPC/focas/cnc/spdlname[1] |
| ActFeedRate | DOUBLE | /TPC/focas/cnc/dynamic2/actf |
| SequenceNr | DOUBLE | /TPC/focas/cnc/dynamic2/seqnum |
| feedRate-poOvr | DOUBLE | /TPC/focas/pmc/pmcrng/G/byte[1,12](mmm_fanuc_feedoverride) |
| speedOvr | DOUBLE | /TPC/focas/pmc/pmcrng/G/byte[1,30](mmm_fanuc_spindleoverride) |

Alarm-based trigger

For a FANUC control, you must configure the alarm area to be acquired.

In MindSphere, alarms are acquired in a similar way to SINUMERIK control systems.

As a minimum, you must set up one "Alarm-based trigger".

The screenshot displays the 'Alarm Configurations' interface in MindSphere. At the top, there are tabs for 'Connectivity', 'Aspects', and 'Advanced'. The main area is titled 'Alarm Configurations' and includes an 'Add Rule' button. Below this, there is a section for 'Alarm Name' with a text input field and a 'Cancel' button. Underneath is the 'Alarm Acknowledge Filter' section, which is divided into 'INCLUDED' and 'EXCLUDED' categories. Each category has an 'Alarm Numbers' field with a '+' button and an 'Alarm Intervals' field with 'Left' and 'Right' sub-fields, each with a '+' button. A 'Save' button is located at the bottom right of the interface.

Alarm types

FANUC controls support 16 alarm types. In turn, each alarm type can have up to 10,000 numerical variables.

The following table lists all of the possible alarms:

| Fanuc alarm type | Fanuc alarm name range | Numerical alarm ID area |
|------------------|------------------------|-------------------------|
| SW | SW0000 – SW9999 | 100000 – 109999 |
| PW | PW0000 – PW9999 | 110000 – 119999 |
| IO | IO0000 – IO9999 | 120000 – 129999 |
| PS | PS0000 – PS9999 | 130000 – 139999 |
| OT | OT0000 – OT9999 | 140000 - 149999 |
| OH | OH0000 – OH9999 | 150000 - 159999 |
| Sv | Sv0000 – Sv9999 | 160000 - 169999 |
| SR | SR0000 – SR9999 | 170000 - 179999 |
| MC | MC0000 – MC9999 | 180000 - 189999 |
| SP | SP0000 – SP9999 | 190000 - 199999 |
| DS | DS0000 – DS9999 | 200000 - 209999 |
| IE | IE0000 – IE9999 | 210000 - 219999 |
| BG | BG0000 – BG9999 | 220000 - 229999 |
| SN | SN0000 – SN9999 | 230000 - 239999 |
| EX | EX0000 – EX9999 | 240000 - 249999 |
| PC | PC0000 – PC9999 | 250000 - 259999 |

- Either configure the individual subranges - or all of the alarms at once.
- To acquire all of the alarms, configure the range from 100,000 to 260,000.

Example

You want to see the display of all software alarms:

Enter:

- Left: 100,000
- Right: 260,000

3.5.9 MTConnect - Example: Integrating variables

You have the option of integrating additional variables into MindSphere.

Requirement

- The FOCAS library must support these variables.
- File "Devices.xml".

Creating variableA

1. Open MindSphere.
2. Create an asset in the "Asset Manager".
3. Open the asset and select "MTA Asset Config".
4. Create the variable, e.g. "VariableA".
5. Determine the path and file name "Devices.xml" in the file "agent.cfg".
The file is located in the following directory: C:\Program Files\Siemens\cppagent_bin\bin\agent.cfg

6. In the example, you can see the following content of the file "agent.cfg":

```
ServiceName = MTConnect Agent 840D
BufferSize = 17
Devices = Devices.xml
Port = 5000
Adapters
{
Adapter_1
  {
    Host = 172.27.33.128
    Port = 7878
  }
}
# Logger Configuration
logger_config
{
  logging_level = info
  output = file agent.log
}
```

- Line "Devices = Devices.xml": Here you determine the name and location of the xml file:
Example: Devices = D:\MyMachine.xml

7. Enter all changes in the file "MyMachine.xml":

Example: The controller shall output information in the following format:

```
<DataItems>
<DataItem category="SAMPLE" id="x2" name="Xact"
nativeUnits="MILLIMETER" subType="ACTUAL" type="POSITION"
units="MILLIMETER"/>
<DataItem category="SAMPLE" id="x3" name="Xcom"
nativeUnits="MILLIMETER" subType="COMMANDED" type="POSITION"
units="MILLIMETER"/>
<DataItem category="SAMPLE" id="n3" name="Xload"
nativeUnits="PERCENT" type="LOAD" units="PERCENT"/> <DataItem
category="CONDITION" id="Xloadc" type="LOAD"/> <DataItem
category="CONDITION" id="Xsystem" type="SYSTEM"/>
</DataItems>
```

- Xact is the variable created in MindSphere, e.g. "VariableA".

- Adjust the following line:

```
<DataItem category="SAMPLE" id="x2" name="Xact"
nativeUnits="MILLIMETER" subType="ACTUAL" type="POSITION"
units="MILLIMETER"/>
```

Change id="x2" into id="VariableA"

8. Restart your PC to reload the configuration.

Variable for feedrate override

1. Check whether your controller outputs this kind of variables to MindSphere.
2. Check the configuration in the MTConnect Agent.
You can see the following data content in the example:

```
<DataItems>
<DataItem category="EVENT" id="path2_execution" name="p2_execution
" type="EXECUTION"/>
<DataItem category="EVENT" id="path2_dry_run" name="p2_dry_run" su
bType="DRY_RUN" type="CONTROLLER_MODE_OVERRIDE"/>
<DataItem category="EVENT" id="path2_single_block" name="p2_single
_block" subType="SINGLE_BLOCK" type="CONTROLLER_MODE_OVERRIDE"/>
<DataItem category="EVENT" id="path2_axis_lock" name="p2_axis_lock
" subType="MACHINE_AXIS_LOCK" type="CONTROLLER_MODE_OVERRIDE"/>
<DataItem category="EVENT" id="path2_optional_stop" name="p2_optio
nal_stop" subType="OPTIONAL_STOP" type="CONTROLLER_MODE_OVERRIDE"/
>
<DataItem category="EVENT" id="path2_toolid" name="p2_tool_id" typ
e="TOOL_ASSET_ID"/>
<DataItem category="EVENT" id="path2_part_count" name="p2_part_cou
nt" type="PART_COUNT"/>
<DataItem category="EVENT" id="path2_active_axes" name="p2_active_
axes" type="ACTIVE_AXES"/>
<DataItem category="EVENT" id="path2_program" name="p2_program" ty
pe="PROGRAM"/>
<DataItem category="EVENT" id="path2_message" name="p2_message" ty
pe="MESSAGE"/>
<DataItem category="EVENT" id="path2_feedrate_ovr" name="p2_feedra
te_override" nativeUnits="PERCENT" subType="PROGRAMMED" type="PATH
_FEEDRATE_OVERRIDE" units="PERCENT"/>
<DataItem category="EVENT" id="path2_rapid_ovr" name="p2_rapid_ove
rride" nativeUnits="PERCENT" subType="RAPID" type="PATH_FEEDRATE_O
VERRIDE" units="PERCENT"/>
<DataItem category="EVENT" id="path2_spindle_ovr" name="p2_spindle
_override" nativeUnits="PERCENT" type="ROTARY_VELOCITY_OVERRIDE" u
nits="PERCENT"/>
</DataItems>
```

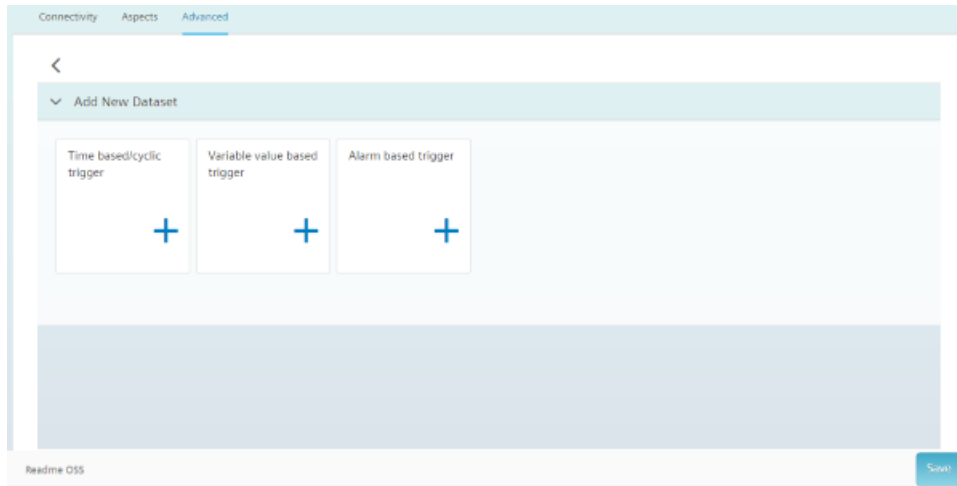
3. The configuration of the controller and MTConnect is described in the following: Feed override is sent via element `<DataItem>`:

```
<DataItem category="EVENT" id="path2_feedrate_ovr" name="p2_feedra
te_override" nativeUnits="PERCENT" subType="PROGRAMMED" type="PATH
_FEEDRATE_OVERRIDE" units="PERCENT"/>
```
4. Copy the content of the following ID element: `id="path2_feedrate_ovr"`.

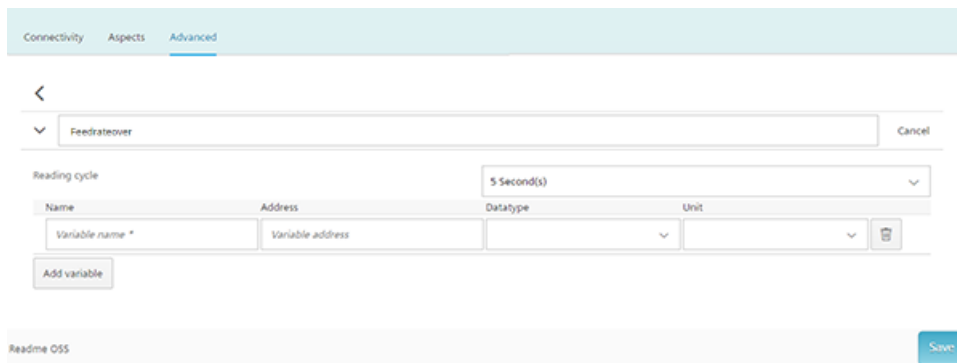
In MindSphere

1. Log into MindSphere.
2. Select the Asset Manager.
3. Open your Asset.

- 4. Select the "Advanced" tab in the "MTA Asset Config".
 - Click the "Add configuration" button.
The selection of triggers is displayed:
 - Select the desired trigger with a mouse click.



- 5. Select the time-based / cyclic trigger, for example.
 - Enter the aspect name, e.g. "Feedrateover"
 - Select the read cycle.
 - Click on "Add variable".



- 6. An input line for the new variable is displayed.
Define the variable, e.g.:
 - Name: FeedRateOver
 - Address: path2_feedrate_ovr
 - Data type: DOUBLE
 - Unit: %
- 7. Click the "Save" button.

3.5.10 Uninstalling 3rdPartyController

Uninstalling 3rdPartyController

Use the control panel to uninstall the 3rdPartyController.

1. Click the "Uninstall" button.
2. Perform a restart.

ePS client settings file

After uninstalling the ePS client, restore the settings file.

This prevents the machine from wanting to load the Fanuc driver that is no longer present after uninstalling the 3rdPartyController.

Error handling

4.1 SINUMERIK Integrate/ePS client log files

In file "setting.ini" you have the option of increasing the log level.

You can find the log files of SINUMERIK Integrate/ePS client in the following directory:

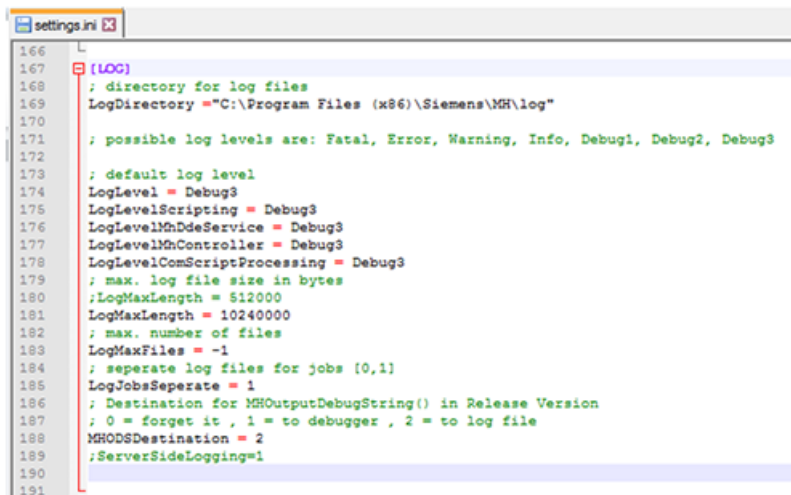
C:\Program Files (x86)\Siemens\MH\log\

- OR -

C:\Users\YourUserName\AppData\Local\VirtualStore\Program Files (x86)\Siemens\MH\log\

Procedure

1. Open the "settings.ini" file.
2. Search in the area [LOG].
3. Set log level "Debug3".
The standard log level is "Error".
4. Restart the client to activate changes.

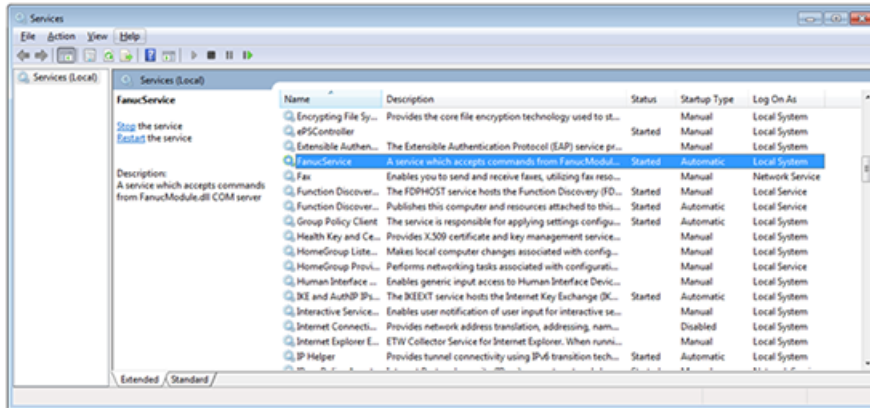


```
166 L
167 [LOG]
168 ; directory for log files
169 LogDirectory = "C:\Program Files (x86)\Siemens\MH\log"
170
171 ; possible log levels are: Fatal, Error, Warning, Info, Debug1, Debug2, Debug3
172
173 ; default log level
174 LogLevel = Debug3
175 LogLevelScripting = Debug3
176 LogLevelMhDdeService = Debug3
177 LogLevelMhController = Debug3
178 LogLevelComScriptProcessing = Debug3
179 ; max. log file size in bytes
180 ;LogMaxLength = 512000
181 LogMaxLength = 10240000
182 ; max. number of files
183 LogMaxFiles = -1
184 ; separate log files for jobs {0,1}
185 LogJobsSeperate = 1
186 ; Destination for MHOutputDebugString() in Release Version
187 ; 0 = forget it , 1 = to debugger , 2 = to log file
188 MHODSDestination = 2
189 ;ServerSideLogging=1
190
191
```

4.2 FanucModule service and logs

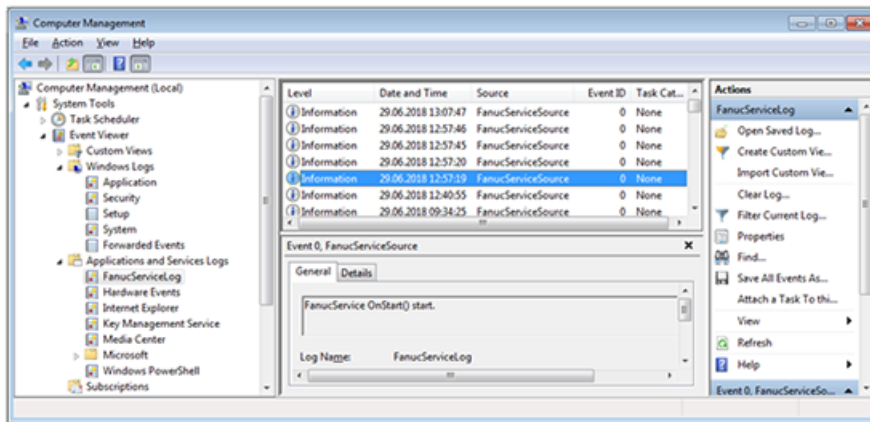
Requirement

- Check whether the "FanucModule" was correctly installed.
- Check whether the Windows service "FanucService" has been installed and has been activated.



FanucService logs

"FanucService logs" are written to the Windows EventLog:



FanucModule logs

"FanucModule Logs" are located in the following directory:

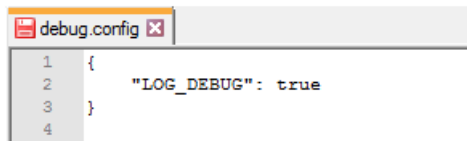
C:\ProgramData\Siemens\Fanuclogs

- OR -

C:\Users\YourUserName\AppData\Local\VirtualStore\ProgramData\Siemens\Fanuclogs

You can adapt the log level of the FanucModule under the above directory in the file "debug.config".

Possible values are "true" or "false":

A screenshot of a code editor window titled "debug.config". The editor shows a JSON configuration snippet with line numbers 1 through 4 on the left margin. The code is: 1 {, 2 "LOG_DEBUG": true, 3 }, 4. The text is in a monospaced font on a light background.

```
1 {
2   "LOG_DEBUG": true
3 }
4
```

Fanuc information logs

Logs are usually only written when an error occurs. If you need information logs, the file "JSON" must be changed.

Enter the following lines:

```
{
"LOG_FILE_SIZE": 1048576,
"LOG_LEVEL": 5,
"SEPARATE_ERROR": true
}
```

The following log levels are available:

- 0 - Information
- 1 - Error
- 2 - Warnings
- 3 - Debug1
- 4 - Debug2
- 5 - Debug3

After you have made the changes, a restart is required.

4.3 Alarm message

Alarm: Bootscript was not found

Check the connection settings:

- Check the URL.
If you change the address, start the installation file again and adapt the URL.
- Check the functionality of TLS1.2 communication between proxy and MindSphere.
- If the machine does not connect to MindSphere, check the storage location of the file "onboard.key". The correct directory is: F:\tmp\boot_job

Appendix

A.1 List of abbreviations

| | |
|--------|---|
| Admin | Administrator (user role) |
| AMM /C | Analyze MyMachine /Condition |
| CNC | Computerized Numerical Control: |
| COM | Communication |
| DIR | Directory: |
| FAQ | Frequently Asked Questions |
| h | Hour |
| HTTP | Hypertext Transfer Protocol |
| HTTPS | HyperText Transfer Protocol Secure, |
| IB | Commissioning engineer (user role) |
| ID | Identification number |
| IE | Internet Explorer |
| IFC | Interface Client |
| IoT | Internet of Things |
| IPC | Industrial PC |
| MB | Megabyte |
| MFA | Multi Factor Authentication |
| MLFB | Machine-Readable Product Code |
| MMM | Manage MyMachines |
| MMM /R | Manage MyMachines /Remote |
| MO | Machine operator |
| MSTT | Machine control panel |
| NC | Numerical Control: Numerical control |
| NCU | Numerical Control Unit: NC hardware unit |
| OEM | Original Equipment Manufacturer |
| OP | Operation Panel: Operating equipment |
| PC | Personal Computer |
| PCU | PC Unit: Computer unit |
| PLC | Programmable Logic Control: Programmable Logic Controller |
| SE | Service engineer |
| SI | SINUMERIK Integrate |
| SK | Softkey |
| SW | Software |
| URL | Uniform Resource Locator, einheitlicher Ressourcenzeiger |
| UTC | Universal Time Coordinated |

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